

LIST OF PARTS



SINGER** MACHINES

Nos. 144w204 and 144w304

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, "TYPE B" or "TYPE D" OIL, sold by Singer Sewing Machine Company, should be applied at least twice each day to all oil holes marked "OIL", as instructed in Form 2903w.

"TYPE D" OIL should be used when an oil is desired which will produce a minimum of stain on fabrics, even after a long period of storage.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A Hardened, Polished, Nickel Plated and Buffed.
- AL Heat Treated for Toughness.
- B Polished, Nickel Plated and Buffed.
- C Hardened only.
- D Polished only.
- E Soft, Not polished.
- F Hardened and Polished.
- H Blued.
- J Nickel Plated only.
- R Merlized.
- X Black Oxide, for Iron and Steel.
- XC Hardened and Black Oxide, for Iron and Steel.
- Y Black Nickel Plated only.
- Z Chromium Plated.

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series

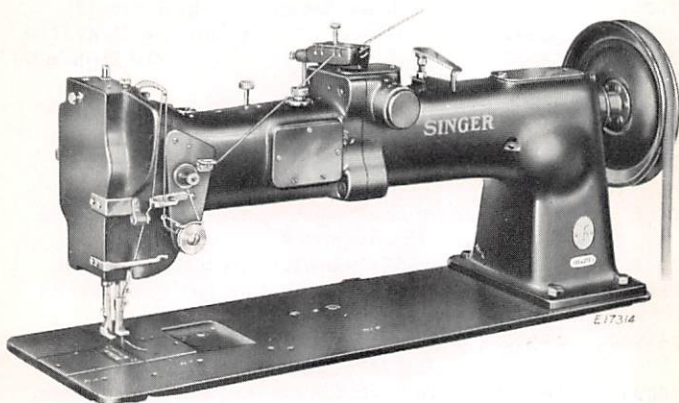
1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 144w204

Single needle lock stitch machine with compound feed and high lift alternating pressers. For tarpaulins, awnings, stitching pockets in automobile door panels and similar work. Has high arm with a working space of 20 inches to the right of the needle.

No.	Plate	Name
*265351	-----	Arm with two 240174
224002	18533	" Cap
200278X	18533	" " Screw
202248	18533	" " " Washer
265003	18533	" Cover
200166X	18533	" " Screw (2)
265310	18533	" Cross Shaft Bushing Hole Plug

No.	Plate	Name
200363AL	18533	Arm Cross Shaft Bushing Hole Plug Set Screw
8702	18532	Arm Position Pin (2)
50708E	18532	" Screw (4)
265352	18533	" Shaft
264641	18533	" " Bushing (back) with 202244
202244	18533	" " " Oil Packing (wick)
200071E	18533	Arm Shaft Bushing (back) Screw (3)
265048	18533	" " " (center) with 202260
202260	18533	" " " " Oil Packing (wick)
200338C	18533	Arm Shaft Bushing (center) Set Screw
207080	18533	" " " (front) with 202244
202244	18533	" " " " Oil Packing (wick)
200502X	18533	Arm Shaft Bushing (front) Oil Packing Thumb Screw
200338C	18533	Arm Shaft Bushing (front) Set Screw
265121	18533	" " Connection Belt (reinforced neoprene)
265109	18533	Arm Shaft Connection Belt Pulley with 200327C, 200342C and two 202253
200342C	18533	Arm Shaft Connection Belt Pulley Position Screw
200363AL	18533	Arm Shaft Connection Belt Pulley Position Screw Check Screw
200327C	18533	Arm Shaft Connection Belt Pulley Set Screw
202253	18533	Arm Shaft Connection Belt Pulley Spring Flange
264503	18535	Arm Shaft Connection Belt Timing Collar with 200383C and 200398C
200398C	18535	Arm Shaft Connection Belt Timing Collar Position Screw
200383C	18535	Arm Shaft Connection Belt Timing Collar Set Screw
224139	18535	Arm Shaft Connection Belt Timing Plate
200164B	18535	" " " " " " " Screw (2)
265005	18533	Arm Side Cover (back)
265006	18533	" " " " Gasket
200077D	18533	" " " " Screw (3)
265353	18533	" " " (front)
350132X	18533	" " " " Screw (5)
265214	18533	Balance Wheel (belt groove 6-3/4 in. diam.) with two 200039C
350419X	18533	Balance Wheel Adjusting Screw
200039C	18533	" " Set Screw
*265354	-----	Bed
264644	18535	" Block (for Hook Saddle)
200194E	18535	" " " " " " Screw (2)

No.	Plate	Name
265307	18532	Bed Hinge Connection (2)
200570E	18532	" " " Screw (4)
54897	18535	" Oil Cup (2)
264603	18532	" Slide (back)
223811	18532	" " " Stop
223812	18532	" " " Spring
264604	18532	" " (front)
264645	18503	Bobbin
*265086	-----	" Case
265115	18503	" " Latch
*202056	-----	" " " Pin
264648	18503	" " " Plunger
264649	18503	" " " Spring
264650	18503	" " Oiling Felt
265066	18504	" " Opener
265087	18504	" " " Lever with 201349C, 201542C and 203101
201349C	18504	Bobbin Case Opener Lever Driving Screw Stud
201542C	18504	Bobbin Case Opener Lever Driving Screw Stud Nut
203101	18504	Bobbin Case Opener Lever Driving Screw Stud Oil Packing (wick)
265088	18504	Bobbin Case Opener Lever Hinge Stud with 202277
202277	18504	Bobbin Case Opener Lever Hinge Stud Oil Packing (wick)
200403C	18504	Bobbin Case Opener Lever Hinge Stud Set Screw
200387C	18504	Bobbin Case Opener Lever Hinge Stud Set Screw Check Screw
248251	18504	Bobbin Case Opener Lever Link
200118D	18504	" " " Screw
265105	18503	" " Tension Spring
200983F	18503	" " " " Regulating Screw
200597F	18503	Bobbin Case Tension Spring Screw
265090	18503	Bobbin Case complete, Nos. 200597F, 200983F, 202056, 264648 to 264650, 265086, 265105 and 265115
265318	18532	Face Plate
202135	18532	" " Position Pin
200533B	18532	" " Thumb Screw
264633	18502	Feed Bar
264634	18502	" " Crank with 200363AL and 200396C
200396C	18502	Feed Bar Crank Position Screw
200363AL	18502	" " " Set Screw
350393C	18502	" " Hinge Screw (driving)
201518E	18502	" " " Nut

No.	Plate	Name
265100	16134	Feed Dog, 30 elongated needle hole, for needle size 27, for use with thread larger than No. 12, for 264693
201491E	16134	Feed Dog Screw (2)
240225	18502	" Driving Connection with 240226 and 240227
201181C	18502	Feed Driving Connection Hinge Screw
201518E	18502	" " " " " Nut
240226	18502	" " " Oiling Felt
240227	18502	" " " " " Re-taining Wire
265370	18535	Feed Driving Eccentric
240230	18535	" " " Adjusting Disc
265380	18535	" " " " "
		Spring
265381	18535	Feed Driving Eccentric Adjusting Disc Spring Collar with 200382C and 200917C
200917C	18535	Feed Driving Eccentric Adjusting Disc Spring Collar Position Screw
200382C	18535	Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw
240231	18535	Feed Driving Eccentric Friction Gib
200369C	18535	" " " " "
		Adjusting Screw
350101AL	18535	Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw
265371	18535	Feed Driving Flange with 200333C, 200346C, two each 200369C and 350101AL
200333C	18535	Feed Driving Flange Position Screw
200346C	18535	" " " Set Screw
265355	18502	" " Rock Shaft
265379	18502	" " " " Crank with 200019E
200019E	18502	Feed Driving Rock Shaft Crank Pinch Screw
202625	18502	Feed Driving Rock Shaft Stop Collar with two 200383C (2)
200383C	18502	Feed Driving Rock Shaft Stop Collar Set Screw
224154	18535	Feed Lifting Cam with 201220C
264637	18502	" " " Fork with 200173D and 223655
350495E	18502	Feed Lifting Cam Fork Screw
225837	18502	" " " " Washer
223655	18502	" " " Oiling Felt
200173D	18502	" " " " Screw
201220C	18535	" " " Set Screw
265356	18535	" Regulating Stud
248423	18535	" " " Cotter Pin
265357	18535	" " " Socket

No.	Plate	Name
204592	18535	Feed Regulating Stud Spring
265358	18535	Feed Regulating Stud complete, Nos. 204592, 248423, 265356 and 265357
264606	18532	Foot Lifter Lifting Lever with 264518
265012	18532	" " " " Hinge Stud
200363AL	18532	" " " " " "
		Set Screw
264699	18532	Foot Lifter Lifting Lever Latch
227224	18532	" " " " " Collar with 201052C
201052C	18532	Foot Lifter Lifting Lever Latch Collar Set Screw
265014	18532	Foot Lifter Lifting Lever Latch Handle with two 201052C
201052C	18532	Foot Lifter Lifting Lever Latch Handle Set Screw
265015	18532	Foot Lifter Lifting Lever Latch Spring
227116	18532	" " " " " "
		Adjusting Collar
265027	18532	Foot Lifter Lifting Lever Latch Spring Adjusting Collar 227116 with 201052C
201052C	18532	Foot Lifter Lifting Lever Latch Spring Adjusting Collar Set Screw
264518	18532	Foot Lifter Lifting Lever Pin
265078	18532	" " " " Spring
200268F	18532	" " " " " Screw
*265359	18503	Hook
265360	18503	" 265359 with 265095 to 265097, two 200583X and four 201253F
265361	18503	Hook and Bobbin Case complete, Nos. 265090 and 265360
224019	18504	Hook Bushing (lower) (bronze)
200364C	18504	" " " Set Screw
265094	18504	" " (upper) (bronze)
200446C	18504	" " " Position Screw
265053	18535	" Driving Gear (spiral) with 201254C and 201421C
201254C	18535	Hook Driving Gear Position Screw
201421C	18535	" " " Set Screw
240167	18504	" " Pinion (spiral) with 200382C and 201220C
201220C	18504	Hook Driving Pinion Position Screw
200382C	18504	" " " Set Screw
224022	18504	" " " Thrust Washer
265362	18535	" " Shaft (front)
237529	18535	" " " " Bushing
200363AL	18535	" " " " " Set Screw
200383C	18535	Hook Driving Shaft (front) Bushing Set Screw Check Screw
265363	18535	Hook Driving Shaft (rear)

No.	Plate	Name
224111	18535	Hook Driving Shaft (rear) Bushing (back) with 202244
202244	18535	Hook Driving Shaft (rear) Bushing (back) Oil Packing (wick)
200029C	18535	Hook Driving Shaft (rear) Bushing (back) Set Screw
265364	18535	Hook Driving Shaft (rear) Bushing (front)
200029C	18535	" " " " " " Set Screw
265365	18535	Hook Driving Shaft Connecting Yoke with two 201254C
201254C	18535	Hook Driving Shaft Connecting Yoke Set Screw
224112	18535	Hook Driving Shaft Connection Belt Pulley with 202253 and two 201254C
201254C	18535	Hook Driving Shaft Connection Belt Pulley Set Screw
202253	18535	Hook Driving Shaft Connection Belt Pulley Spring Flange
265366	18535	Hook Driving Shaft Lock Ratchet with 200354C and 200362C
200354C	18535	Hook Driving Shaft Lock Ratchet Posi- tion Screw
200362C	18535	Hook Driving Shaft Lock Ratchet Set Screw
265367	18535	Hook Driving Shaft Lock Stud
248423	18535	" " " " " Cotter Pin
265045	18535	" " " " " Socket
248425	18535	" " " " " Spring
265368	18535	Hook Driving Shaft Lock Stud complete, Nos. 248423, 248425, 265045 and 265367
265095	18503	Hook Gib Section (long)
265096	18503	" " " (short)
201253F	18503	" " " Screw
265097	18503	" Needle Guard
200583X	18503	" " " Screw
223850	18504	" Saddle with 200009E
265098	18504	" " 223850 with 200364C, 200446C, 224019 and 265094
223681	18535	Hook Saddle Bearing
350451C	18535	" " " Set Screw
200009E	18504	" " Pinch Screw
200006E	18504	" " Screw
225585	18504	" " " Washer
265369	18504	Hook Saddle complete, Nos. 200118D, 200387C, 200403C, 224022, 240167, 248251, 265066, 265087, 265088, 265098 and 265361
264607	18507	Lifting Bell Crank
200996C	18507	" " " Cap Screw
264608	18507	" " " Link

No.	Plate	Name
350172C	18507	Lifting Bell Crank Link Screw Stud
201524E	18507	" " " " " " " Nut
264609	18533	" Eccentric with 200382C and 200398C
264610	18507	Lifting Eccentric Connection
240171	18507	" " " " Crank with 200029E and 248821
248821	18507	Lifting Eccentric Connection Crank Oil Packing (wick)
200029E	18507	Lifting Eccentric Connection Crank Pinch Screw
200398C	18533	Lifting Eccentric Position Screw
200382C	18533	" " Set Screw
264611	18537	" Presser Foot, for 264613
200074F	18537	" " " Screw
264615	18507	" Rock Shaft with 201524E and 350172C
240174	18507	Lifting Rock Shaft Bushing
265079	18506	Needle Bar with 200112F, 201334X and 265120
264617	18506	Needle Bar Connecting Link
264667	18506	" " " " Stud with 222598
222598	18506	Needle Bar Connecting Link Stud Oil Packing (wick)
200374C	18506	Needle Bar Connecting Link Stud Set Screw
200388C	18506	Needle Bar Connecting Link Stud Set Screw
265054	18506	Needle Bar Connecting Stud with 202330 and two 200086C
202330	18506	Needle Bar Connecting Stud Oil Packing (wick)
200086C	18506	Needle Bar Connecting Stud Pinch Screw
265111	18506	" " Crank with 200335C, 200374C, 200388C, 200425C and 264667
203172	18506	Needle Bar Crank Friction Washer
200425C	18506	" " " Position Screw
201007C	18506	" " " " " Check Screw
200335C	18506	Needle Bar Crank Set Screw
200383C	18506	" " " " " Check Screw
264620	18506	" " Rock Frame
265370	18533	" " " " Driving Eccentric
240230	18533	Needle Bar Rock Frame Driving Eccentric Adjusting Disc
265380	18533	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring
265381	18533	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar with 200382C and 200917C

No.	Plate	Name
200917C	18533	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar Position Screw
200382C	18533	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar Set Screw
240231	18533	Needle Bar Rock Frame Driving Eccentric Friction Gib
200369C	18533	Needle Bar Rock Frame Driving Eccentric Friction Gib Adjusting Screw
350101AL	18533	Needle Bar Rock Frame Driving Eccentric Friction Gib Adjusting Screw Set Screw
265371	18533	Needle Bar Rock Frame Driving Flange with 200333C, 200346C, two each 200369C and 350101AL
200333C	18533	Needle Bar Rock Frame Driving Flange Position Screw
200346C	18533	Needle Bar Rock Frame Driving Flange Set Screw
210910	18506	Needle Bar Rock Frame Hinge Stud with 202277
202277	18506	Needle Bar Rock Frame Hinge Stud Oil Packing (wick)
200029C	18506	Needle Bar Rock Frame Hinge Stud Set Screw
202666	18506	Needle Bar Rock Frame Position Bracket
200098F	18506	Needle Bar Rock Frame Position Bracket Screw
264708	18533	Needle Bar Rock Frame Regulating Stud
264709	18533	" " " " " "
		Cap with 200364C
200364C	18533	Needle Bar Rock Frame Regulating Stud Cap Set Screw
265372	18533	Needle Bar Rock Frame Regulating Stud Sleeve
200083XC	18533	Needle Bar Rock Frame Regulating Stud Sleeve Screw (2)
264719	18533	Needle Bar Rock Frame Regulating Stud Spring
265373	18507	Needle Bar Rock Frame Rock Shaft with 200387C and 210920
265374	18507	Needle Bar Rock Frame Rock Shaft Crank with 200019E
265375	18507	Needle Bar Rock Frame Rock Shaft Crank Connection
350172C	18507	Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw
201524E	18507	Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw Nut

No.	Plate	Name
200019E	18507	Needle Bar Rock Frame Rock Shaft Crank Pinch Screw
265376	18507	Needle Bar Rock Frame Rock Shaft Sleeve
202668	18507	Needle Bar Rock Frame Slide Block
210920	18507	" " " " " "
		202668 with 201141C
201141C	18507	Needle Bar Rock Frame Slide Block Screw Stud
200387C	18507	Needle Bar Rock Frame Slide Block Screw Stud Set Screw
265120	18506	Needle Bar Thread Guide
201334X	18506	" " " " Screw
200112F	18506	" Set Screw
264690	18537	Presser Bar with 200074F
241535	18537	" " Bushing (lower)
207072	18537	" " " (upper)
200352C	18537	" " " Set Screw (2)
264625	18537	" " Lifting Bracket with 200032E
200975F	18537	Presser Bar Lifting Bracket Guide Screw
200032E	18537	Presser Bar Lifting Bracket Pinch Screw
264626	18537	Presser Bar Position Guide
264627	18537	" " " " Lever with 200086F
200086F	18537	Presser Bar Position Guide Lever Pinch Screw
200352C	18537	Presser Bar Position Guide Set Screw
265060	18532	" " Spring (auxiliary)
240172	18532	" " " (flat)
265382	18537	" " " Bracket with 200069C
200069C	18537	Presser Bar Spring Bracket Pinch Screw
350381C	18532	Presser Bar Spring Regulating Screw
200224X	18532	" " " Support Screw
225004	18532	" " " " "
		Washer
265383	18535	Safety Clutch Flange with two 200364C
265032	18535	" " Hook Driving Shaft Posi- tion Collar with two 201254C
201254C	18535	Safety Clutch Hook Driving Shaft Posi- tion Collar Set Screw
240519	18535	Safety Clutch Locking Lever
240520	18535	" " " " Connecting Link
240536	18535	Safety Clutch Locking Lever Hinge Stud
200364C	18535	" " " " " "
		Set Screw
265102	18535	Safety Clutch Locking Lever Spring

No.	Plate	Name
240537	18535	Safety Clutch Locking Lever Spring Hinge Stud
200364C	18535	Safety Clutch Locking Lever Spring Hinge Stud Set Screw
265057	18535	Safety Clutch Throw-in Latch
240522	18535	" " " " Pin
265051	18535	" " " " Spring
265384	18535	Safety Clutch complete, Nos. 240519, 240520, 240522, 240536, 240537, 265032, 265051, 265057, 265102 and 265383
265308	18506	Take-up Lever
264629	18506	" " Driving Stud with 202277
202277	18506	" " " " Oil Packing (wick)
202400	18506	Take-up Lever Hinge Stud with 202423
202423	18506	" " " " Oil Packing (wick)
350452E	18506	Take-up Lever Hinge Stud Set Screw
264674	18508	Tension Bracket with 200061C, 238089 and 350392C
200159F	18508	Tension Bracket Screw (2)
2102	18508	" Disc
32572	18508	" Release Disc
264675	18508	" " Lever
238089	18508	" " " Guide Pin
264676	18537	" " " Rod
200309E	18508	" " " Screw
264695	18508	" " Plunger
223438	18508	" Spring
350392C	18508	" Stud
1560C	18508	" Thumb Nut
264677	18508	Tension Bracket complete, Nos. 1560C, 32572, 200132E, 200309E, 201535E, 223438, 264674, 264675, 264678, 264681 to 264684, 264695, 265077, 265331, 265334, two 2102 and four 200583X
264678	18508	Thread Controller Disc
265331	18508	" " Spring
265077	18508	" " " Stop
200132E	18508	" " " " Screw
264681	18508	" " " Stud with 201052C
200061C	18508	Thread Controller Spring Stud Set Screw
264682	18508	" " Stud
201052C	18508	" " " Set Screw
264683	18508	" " Thread Guide
201535E	18508	" " " " Nut
224028	18508	" Guide
265334	18508	" " (lower)
265336	18508	" " (lower)

No.	Plate	Name
264684	18508	Thread Guide (upper)
200583X	18508	" " Screw
200126F	18508	" " " (2)
236955	18515	" Lubricating Cup with 200059C and 201280C
236957	18515	Thread Lubricating Cup Oil Pad (felt)
236959	18515	" " " " " (upper)
		Reinforcing Plate
201280C	18515	Thread Lubricating Cup Oil Pad (upper)
		Tension Screw Stud
222712	18515	Thread Lubricating Cup Oil Pad (upper)
		Tension Spring
201572X	18515	Thread Lubricating Cup Oil Pad (upper)
		Tension Thumb Nut
236961	18515	Thread Lubricating Cup Oil Pad (upper)
		complete, Nos. 236957 and 236959
200059C	18515	Thread Lubricating Cup Set Screw
236962	18515	" " " Thread Guide
236963	18515	Thread Lubricating Cup complete, Nos. 201572X, 222712, 236955, 236961, 236962 and three 236957
265335	18508	Thread Retainer Bracket Arm
200126F	18508	" " " " Screw (2)
264693	16134	Throat Plate, for 265100
742F	16134	" " Screw (2)
264630	18506	Vibrating Presser Bar
264631	18507	" " " Connecting Link
202277	18506	" " " Oil Packing (wick)
264613	18506	Vibrating Presser Foot, 23 needle hole, with 200086F, for 264611, for use with thread larger than No. 12
200086F	18506	Vibrating Presser Foot Pinch Screw

MACHINE No. 144w304

Single needle lock stitch machine with compound feed and high lift alternating pressers. For tarpaulins, awnings, stitching pockets in automobile door panels and similar work. Has high arm with a working space of 30 inches to the right of the needle.

Same as Machine No. 144w204 with the following exceptions:

No.	Plate	Name
*265116	-----	Arm with two 240174
265001	18534	" Cap
265002	18534	Arm Cap and Tension Bracket complete, Nos. 792D, 225462, 228026 and 265001
265073	16140	Arm Cross Shaft
265074	16140	" " " Bushing with 202260
202260	16140	" " " Oil Packing (wick)
350452C	16140	Arm Cross Shaft Bushing Set Screw
265075	16140	" " " Gear with 200382C and 201220C
350419X	16140	Arm Cross Shaft Gear Adjusting Screw
201220C	16140	" " " " Position Screw
200382C	16140	" " " " Set Screw
265117	18534	" Shaft
*265118	-----	Bed
225461	18534	Bobbin Winder Tension Bracket with 201499X
792D	18534	Bobbin Winder Tension Bracket Screw
228026	18534	" " " " " Washer
2102	18534	Bobbin Winder Tension Disc
13710	18534	" " " Spring
201499X	18534	" " " Stud
201572X	18534	" " " Thumb Nut
225462	18534	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102
265011	16146	Foot Lifter Lifting Lever with 264518
265013	16146	" " " " Latch
265067	16140	Hand Wheel
265068	16140	" " Disengaging Spring
265069	16140	" " " Plunger

No.	Plate	Name
265215	18534	Hand Wheel Driving Gear with two 350474C
350474C	18534	Hand Wheel Driving Gear Set Screw
265070	16140	" " Engaging Collar
232719	16140	" " " " Pin
265071	16140	" " " Plate
200577AL	16140	" " " " Screw
201054F	16140	" " Screw
265072	16140	Hand Wheel complete, Nos. 201054F, 232719, 265067, 265070, 265071, 265073 to 265075, 350419X, three each 265068, 265069 and four 200577AL
265119	18536	Hook Driving Shaft (rear)

SINGER Needles should be used
in SINGER Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**" ₁

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT SINGER made needles. ₂

ACCESSORIES

FOR MACHINE No. 144w204

No.	Plate	Name
264645	18503	Bobbin (2)
264694	18512	Drip Pan with six 3/4 in. wire nails
41400	18511	Machine Rest Pin (wood)
7 x 3	-----	Needles, six, size 27
120342	18511	Oiler (copper plated) with 120343
120343	18511	" Spout (3-1/2 in. long)
228476	18511	Screw Driver (Bobbin Case)
225498	18511	" " (7-1/4 in. long)
210956	18511	Thread Retainer Bracket with 200397X
200583X	18511	" " Screw (2)
210993	18511	" " Sleeve
223844	18511	" " Spring
210957	18511	" " Stud
210958	18511	" " " Collar
200397X	18511	" " " Set Screw
210959	18511	Thread Retainer complete, Nos. 210956 to 210958, 210993 and 223844
225554	18511	Wrench (steel)

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FURNISHED WITH THIS MACHINE UNLESS
OTHERWISE SPECIFIED ON ORDER

259435	18509	Bobbin Holder with 201188C
201188C	18509	" " Set Screw
259428	18509	Brake (leather)
259429	18509	" Clamp
200113F	18509	" " Screw
259316	18509	Frame with 202277 and 259660
225454	18509	" Hinge Pin
202277	18509	" Oil Packing (wick)
259660	18509	" " Well Washer
225455	18509	" Spring
225456	18509	" " Plunger

ACCESSORIES

19

No.	Plate	Name
225368	18509	Pulley with 200380C
200380C	18509	" Set Screw
259436	18509	Spindle
225444	18509	Stop Latch
200056E	18509	" " Screw
225458	18509	" " Thumb Lever
225459	18509	" " " " Hinge Stud
225459	18509	" " " " Joint Stud
202478	18509	" " Trip Lever
200299X	18509	" " " " Hinge Screw
225461	18509	Tension Bracket with 201499X
200082D	18509	" " Screw
228026	18509	" " " Washer
2102	18509	" Disc
13710	18509	" Spring
201499X	18509	" Stud
201572X	18509	" " Thumb Nut
225462	18509	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102
259481	18509	Bobbin Winder and Tension Bracket Base
259482	18509	Bobbin Winder, for 264645, complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225368, 225444, 225454 to 225456, 225458, 225462, 228026, 259316, 259428, 259429, 259435, 259436, 259481, two each 225459 and wood screws 3/4 in., No. 12, R. H. B.

FOOT LIFTER

FURNISHED WITH THIS MACHINE UNLESS
OTHERWISE SPECIFIED ON ORDER

For use when operator sits in front of the
needle.

265304	18510	Foot Lifter Lever
232365	18510	" " " Chain, 41-1/2 in. long, with two 202784
202784	18510	Foot Lifter Lever Chain Hook
265385	18510	" " Treadle with two 356C
356C	18510	" " " Set Screw
264531	18510	Starting Treadle with two 356C
356C	18510	" " Set Screw
265305	18510	" " Shaft
265082	18510	" " " Lever with two 356C
356C	18510	Starting Treadle Shaft Lever Set Screw

ACCESSORIES

No.	Plate	Name
264539	18510	Starting Treadle Stand with two wood screws 1 in., No. 12
265106	18510	Starting Treadle Support with two wood screws 1 in., No. 12
265306	18510	Foot Lifter and Starting Treadle complete, Nos. 232365, 264531, 265082, 265106, 265304, 265305, 265385 and two 264539

(Other Foot Lifter Parts are listed with parts of Machine Head.)

FOR MACHINE No. 144w304

264645	18503	Bobbin (2)
265028	18516	Drip Pan with six 3/4 in. wire nails
41400	18511	Machine Rest Pin (wood)
7 x 3	-----	Needles, six, size 24, for cloth
Note: Needles 7 x 3 are furnished with this machine unless otherwise specified on order.		
7 x 19	-----	Needles, six, size 24, for heavy work
120342	18511	Oiler (copper plated) with 120343
120343	18511	" Spout (3-1/2 in. long)
228476	18511	Screw Driver (Bobbin Case)
225498	18511	" " (7-1/4 in. long)
210956	18511	Thread Retainer Bracket with 200397X
200583X	18511	" " Screw (2)
210993	18511	" " Sleeve
223844	18511	" " Spring
210957	18511	" " Stud
210958	18511	" " " Collar
200397X	18511	" " " Set Screw
210959	18511	Thread Retainer complete, Nos. 210956 to 210958, 210993 and 223844
225554	18511	Wrench (steel)

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

41894	16147	Base with 449AL
894D	16147	" Screw
265022	16147	Bracket
350030E	16147	" Screw
260628	16147	" " Washer
41896	16147	Frame
41441	16147	" Hinge Pin
449AL	16147	" " " Set Screw

No.	Plate	Name
4784	16147	Frame Oil Pad
41897	16147	" Spring
43270	16147	Friction Pulley with 43271, two 448AL and ten 5604
43271	16147	Friction Pulley Ring (leather)
5604	16147	" " " Rivet (brass)
448AL	16147	" " Set Screw
265023	16147	Spindle
265024	16147	Stop Latch
265025	16147	" " Hinge Pin
2269	16147	" " Pin
41899	16147	Tripping Arm with 176E
176E	16147	" " Clamping Screw
265026	16147	Bobbin Winder complete, Nos. 2269, 41441, 41894, 41896, 41897, 41899, 43270, 265023 to 265025 and two 4784
265047	16147	Bobbin Winder and Bracket complete, Nos. 260628, 265022, 265026, 350030E and three 894D

FOOT LIFTER

FURNISHED WITH THIS MACHINE UNLESS
OTHERWISE SPECIFIED ON ORDER

For use when operator sits in front of the
needle

265080	16149	Foot Lifter Lever
232365	16149	" " " Chain, 41-1/2 in. long, with two 202784
202784	16149	Foot Lifter Lever Chain Hook
265385	16149	" " Treadle with two 356C
356C	16149	" " " Set Screw
264531	16149	Starting Treadle with two 356C
356C	16149	" " Set Screw
265081	16149	" " Shaft
265082	16149	" " " Lever with two 356C
356C	16149	Starting Treadle Shaft Lever Set Screw
264539	16149	" " Stand with two wood screws 1 in., No. 12
265106	16149	Starting Treadle Support with two wood screws 1 in., No. 12
265084	16149	Foot Lifter and Starting Treadle complete, Nos. 232365, 264531, 265080 to 265082, 265106, 265385 and two 264539

BOBBIN WINDER

FOR "V" BELT DRIVES

FOR MACHINE No. 144w204

No.	Plate	Name
259435	18509	Bobbin Holder with 201188C
201188C	18509	" " Set Screw
259428	18509	Brake (leather)
259429	18509	" Clamp
200113F	18509	" " Screw
259316	18509	Frame with 202277 and 259660
225454	18509	" Hinge Pin
202277	18509	" Oil Packing (wick)
259660	18509	" " Well Washer
225455	18509	" Spring
225456	18509	" " Plunger
259461	18509	Pulley with 200380C
200380C	18509	" Set Screw
259436	18509	Spindle
225444	18509	Stop Latch
200056E	18509	" " Screw
225458	18509	" " Thumb Lever
225459	18509	" " " " Hinge Stud
225459	18509	" " " " Joint Stud
202478	18509	" " Trip Lever
200299X	18509	" " " " Hinge Screw
225461	18509	Tension Bracket with 201499X
200082D	18509	" " Screw
228026	18509	" " " Washer
2102	18509	" Disc
13710	18509	" Spring
201499X	18509	" Stud
201572X	18509	" " Thumb Nut
225462	18509	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102
259777	18509	Bobbin Winder and Tension Bracket Base
259767	18509	Bobbin Winder, for 264645 complete (for "V" belt drives) Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225444, 225454 to 225456, 225458, 225462, 228026, 259316, 259428, 259429, 259435, 259436, 259461, 259777, two each 225459 and wood screws 3/4 in., No. 12, R. H. B.

FOOT LIFTER

FOR MACHINE No. 144w204

For use when operator sits at the right of the needle

No.	Plate	Name
264529	15312	Foot Lifter Lever
232365	15312	" " " Chain, 41-1/2 in. long, with two 202784
202784	15312	Foot Lifter Lever Chain Hook
265385	15312	" " Treadle with two 356C
356C	15312	" " " Set Screw
264531	15312	Starting Treadle with two 356C
356C	15312	" " Set Screw
264532	15312	" " Shaft
264533	15312	" " " Lever with three 356C
356C	15312	Starting Treadle Shaft Lever Set Screw
264539	15312	" " Stand with two wood screws 1 in., No. 12
264534	15312	Foot Lifter and Starting Treadle com- plete, Nos. 232365, 264529, 264531 to 264533, 265385 and two 264539

FOOT LIFTER

FOR MACHINE No. 144w304

For use when operator sits at the right of the needle

265030	16148	Foot Lifter Lever
232365	16148	" " " Chain, 41-1/2 in. long, with two 202784
202784	16148	Foot Lifter Lever Chain Hook
265385	16148	" " Treadle with two 356C
356C	16148	" " " Set Screw
264531	16148	Starting Treadle with two 356C
356C	16148	" " Set Screw
265029	16148	" " Shaft
264533	16148	" " " Lever with three 356C
356C	16148	Starting Treadle Shaft Lever Set Screw
264539	16148	" " Stand with two wood screws, 1 in., No. 12
265031	16148	Foot Lifter and Starting Treadle com- plete, Nos. 232365, 264531, 264533, 265029, 265030, 265385 and two 264539

FEED DOGS

No.	Plate	Name
264687	16134	Feed Dog, 38 elongated needle hole, for needle sizes 25 and 26, for 264693
265100	16134	Feed Dog, 30 elongated needle hole, for needle size 27, for 264693

PRESSER FEET

264611	18537	Lifting Presser Foot, for 264613 and 264614
264613	18506	Vibrating Presser Foot, 23 needle hole, with 200086F, for 264611
264614	18506	Vibrating Presser Foot, 30 needle hole, with 200086F, for 264611

SINGER Needles should be used
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NUMERICAL LIST OF PARTS

No.	Plate	Name
176E	16147	Bobbin Winder Tripping Arm Clamping Screw, for 41899
356C	18510	Foot Lifter Treadle Set Screw, for 265385
356C	18510	Starting Treadle Set Screw, for 264531
356C	18510	" " Shaft Lever Set Screw, for 264533 and 265082
448AL	16147	Bobbin Winder Friction Pulley Set Screw, for 43270
449AL	16147	Bobbin Winder Frame Hinge Pin Set Screw, for 41894
742F	16134	Throat Plate Screw
792D	18534	Bobbin Winder Tension Bracket Screw, for 265002
894D	16147	Bobbin Winder Base Screw, for 265047
1560C	18508	Tension Thumb Nut, for 264677
2102	18534	Bobbin Winder Tension Disc, for 225462
2102	18508	Tension Disc, for 264677
2269	16147	Bobbin Winder Stop Latch Pin, for 265026
4784	16147	Bobbin Winder Frame Oil Pad, for 265026
5604	16147	Bobbin Winder Friction Pulley Ring Rivet (brass) for 43270
8702	18532	Arm Position Pin
13710	18534	Bobbin Winder Tension Spring, for 225462
32572	18508	Tension Release Disc, for 264677
41400	18511	Machine Rest Pin (wood)
41441	16147	Bobbin Winder Frame Hinge Pin, for 265026
41894	16147	Bobbin Winder Base with 449AL, for 265026
41896	16147	Bobbin Winder Frame, for 265026
41897	16147	" " " Spring, for 265026
41899	16147	" " Tripping Arm with 176E, for 265026
43270	16147	Bobbin Winder Friction Pulley with 43271, two 448AL and ten 5604, for 265026
43271	16147	Bobbin Winder Friction Pulley Ring (leather) for 43270
50708E	18532	Arm Screw
54897	18535	Bed Oil Cup

NUMERICAL LIST OF PARTS

No.	Plate	Name
120342	18511	Oiler (copper plated) with 120343
120343	18511	" Spout (3-1/2 in. long) for 120342
200006E	18504	Hook Saddle Screw
200009E	18504	" " Pinch Screw, for 223850
200019E	18502	Feed Driving Rock Shaft Crank Pinch Screw, for 265379
200019E	18507	Needle Bar Rock Frame Rock Shaft Crank Pinch Screw, for 265374
200029C	18535	Hook Driving Shaft (rear) Bushing (back) Set Screw
200029C	18535	Hook Driving Shaft (rear) Bushing (front) Set Screw
200029E	18507	Lifting Eccentric Connection Crank Pinch Screw, for 240171
200029C	18506	Needle Bar Rock Frame Hinge Stud Set Screw
200032E	18537	Presser Bar Lifting Bracket Pinch Screw, for 264625
200039C	18533	Balance Wheel Set Screw, for 265214
200056E	18509	Bobbin Winder Stop Latch Screw, for 259482 and 259767
200059C	18515	Thread Lubricating Cup Set Screw, for 236955
200061C	18508	Thread Controller Spring Stud Set Screw, for 264674
200069C	18537	Presser Bar Spring Bracket Pinch Screw, for 265382
200071E	18533	Arm Shaft Bushing (back) Screw
200074F	18537	Lifting Presser Foot Screw, for 264690
200077D	18533	Arm Side Cover (back) Screw
200082D	18509	Bobbin Winder Tension Bracket Screw, for 259482 and 259767
200083XC	18533	Needle Bar Rock Frame Regulating Stud Sleeve Screw
200086C	18506	Needle Bar Connecting Stud Pinch Screw, for 265054
200086F	18537	Presser Bar Position Guide Lever Pinch Screw, for 264627
200086F	18506	Vibrating Presser Foot Pinch Screw, for 264613 and 264614
200098F	18506	Needle Bar Rock Frame Position Bracket Screw
200112F	18506	Needle Set Screw, for 265079
200113F	18509	Bobbin Winder Brake Clamp Screw, for 259482 and 259767
200118D	18504	Bobbin Case Opener Screw, for 265369
200126F	18508	Thread Guide Screw
200126F	18508	" Retainer Bracket Arm Screw
200132E	18508	" Controller Spring Stop Screw, for 264677
200159F	18508	Tension Bracket Screw

NUMERICAL LIST OF PARTS

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No.	Plate	Name
200164B	18535	Arm Shaft Connection Belt Timing Plate Screw
200166X	18533	Arm Cover Screw
200173D	18502	Feed Lifting Cam Oiling Felt Screw, for 264637
200194E	18535	Bed Block (for Hook Saddle) Screw
200224X	18532	Presser Bar Spring Support Screw
200268F	18532	Foot Lifter Lifting Lever Spring Screw
200278X	18533	Arm Cap Screw
200299X	18509	Bobbin Winder Stop Latch Trip Lever Hinge Screw, for 259482 and 259767
200309E	18508	Tension Release Lever Screw, for 264677
200327C	18533	Arm Shaft Connection Belt Pulley Set Screw, for 265109
200333C	18535	Feed Driving Flange Position Screw, for 265371
200333C	18533	Needle Bar Rock Frame Driving Flange Position Screw, for 265371
200335C	18506	Needle Bar Crank Set Screw, for 265111
200338C	18533	Arm Shaft Bushing (center) Set Screw
200338C	18533	" " " (front) Set Screw
200342C	18533	" " Connection Belt Pulley Position Screw, for 265109
200346C	18535	Feed Driving Flange Set Screw, for 265371
200346C	18533	Needle Bar Rock Frame Driving Flange Set Screw, for 265371
200352C	18537	Presser Bar Bushing Set Screw
200352C	18537	" " Position Guide Set Screw
200354C	18535	Hook Driving Shaft Lock Ratchet Position Screw, for 265366
200362C	18535	Hook Driving Shaft Lock Ratchet Set Screw, for 265366
200363AL	18533	Arm Cross Shaft Bushing Hole Plug Set Screw, for Machine No. 144w204
200363AL	18533	Arm Shaft Connection Belt Pulley Position Screw Check Screw
200363AL	18502	Feed Bar Crank Set Screw, for 264634
200363AL	18532	Foot Lifter Lifting Lever Hinge Stud Set Screw
200363AL	18535	Hook Driving Shaft (front) Bushing Set Screw
200364C	18504	Hook Bushing (lower) Set Screw, for 265098
200364C	18533	Needle Bar Rock Frame Regulating Stud Cap Set Screw, for 264709
200364C	18535	Safety Clutch Locking Lever Hinge Stud Set Screw, for 265383
200364C	18535	Safety Clutch Locking Lever Spring Hinge Stud Set Screw, for 265383

NUMERICAL LIST OF PARTS

No.	Plate	Name
200369C	18535	Feed Driving Eccentric Friction Gib Adjusting Screw, for 265371
200369C	18533	Needle Bar Rock Frame Driving Eccen- tric Friction Gib Adjusting Screw, for 265371
200374C	18506	Needle Bar Connecting Link Stud Set Screw, for 265111
200380C	18509	Bobbin Winder Pulley Set Screw, for 225368 and 259461
200382C	16140	Arm Cross Shaft Gear Set Screw, for 265075
200382C	18535	Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw, for 265381
200382C	18504	Hook Driving Pinion Set Screw, for 240167
200382C	18533	Lifting Eccentric Set Screw, for 264609
200382C	18533	Needle Bar Rock Frame Driving Eccen- tric Adjusting Disc Spring Collar Set Screw, for 265381
200383C	18535	Arm Shaft Connection Belt Timing Collar Set Screw, for 264503
200383C	18502	Feed Driving Rock Shaft Stop Collar Set Screw, for 202625
200383C	18535	Hook Driving Shaft (front) Bushing Set Screw Check Screw
200383C	18506	Needle Bar Crank Set Screw Check Screw
200387C	18504	Bobbin Case Opener Lever Hinge Stud Set Screw Check Screw, for 265369
200387C	18507	Needle Bar Rock Frame Slide Block Screw Stud Set Screw, for 265373
200388C	18506	Needle Bar Connecting Link Stud Set Screw, for 265111
200396C	18502	Feed Bar Crank Position Screw, for 264634
200397X	18511	Thread Retainer Stud Set Screw, for 210956
200398C	18535	Arm Shaft Connection Belt Timing Collar Position Screw, for 264503
200398C	18533	Lifting Eccentric Position Screw, for 264609
200403C	18504	Bobbin Case Opener Lever Hinge Stud Set Screw, for 265369
200425C	18506	Needle Bar Crank Position Screw, for 265111
200446C	18504	Hook Bushing (upper) Position Screw, for 265098
200502X	18533	Arm Shaft Bushing (front) Oil Packing Thumb Screw
200533B	18532	Face Plate Thumb Screw
200570E	18532	Bed Hinge Connection Screw

NUMERICAL LIST OF PARTS

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No.	Plate	Name
200577AL	16140	Hand Wheel Engaging Plate Screw, for 265072
200583X	18503	Hook Needle Guard Screw, for 265360
200583X	18508	Thread Guide Screw, for 264677
200583X	18511	" Retainer Screw
200597F	18503	Bobbin Case Tension Spring Screw, for 265090
200917C	18535	Feed Driving Eccentric Adjusting Disc Spring Collar Position Screw, for 265381
200917C	18533	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar Position Screw, for 265381
200975F	18537	Presser Bar Lifting Bracket Guide Screw
200983F	18503	Bobbin Case Tension Spring Regulating Screw, for 265090
200996C	18507	Lifting Bell Crank Cap Screw
201007C	18506	Needle Bar Crank Position Screw Check Screw
201052C	18532	Foot Lifter Lifting Lever Latch Collar Set Screw, for 227224
201052C	18532	Foot Lifter Lifting Lever Latch Handle Set Screw, for 265014
201052C	18532	Foot Lifter Lifting Lever Latch Spring Adjusting Collar Set Screw, for 265027
201052C	18508	Thread Controller Stud Set Screw, for 264681
201054F	16140	Hand Wheel Screw, for 265072
201141C	18507	Needle Bar Rock Frame Slide Block Screw Stud, for 210920
201181C	18502	Feed Driving Connection Hinge Screw
201188C	18509	Bobbin Winder Bobbin Holder Set Screw, for 259435
201220C	16140	Arm Cross Shaft Gear Position Screw, for 265075
201220C	18535	Feed Lifting Cam Set Screw, for 224154
201220C	18504	Hook Driving Pinion Position Screw, for 240167
201253F	18503	Hook Gib Section Screw, for 265360
201254C	18535	" Driving Gear Position Screw, for 265053
201254C	18535	Hook Driving Shaft Connecting Yoke Set Screw, for 265365
201254C	18535	Hook Driving Shaft Connection Belt Pulley Set Screw, for 224112
201254C	18535	Safety Clutch Hook Driving Shaft Position Collar Set Screw, for 265032
201280C	18515	Thread Lubricating Cup Oil Pad (upper) Tension Screw Stud, for 236955

NUMERICAL LIST OF PARTS

No.	Plate	Name
201334X	18506	Needle Bar Thread Guide Screw, for 265079
201349C	18504	Bobbin Case Opener Lever Driving Screw Stud, for 265087
201421C	18535	Hook Driving Gear Set Screw, for 265053
201491E	16134	Feed Dog Screw
201499X	18534	Bobbin Winder Tension Stud, for 225461
201518E	18502	Feed Bar Hinge Screw Nut
201518E	18502	" Driving Connection Hinge Screw Nut
201524E	18507	Lifting Bell Crank Link Screw Stud Nut, for 264615
201524E	18507	Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw Nut
201535E	18508	Thread Controller Thread Guide Nut, for 264677
201542C	18504	Bobbin Case Opener Lever Driving Screw Stud Nut, for 265087
201572X	18534	Bobbin Winder Tension Stud Thumb Nut, for 225462
201572X	18515	Thread Lubricating Cup Oil Pad (upper) Tension Thumb Nut, for 236963
*202056	-----	Bobbin Case Latch Pin, for 265090
202135	18532	Face Plate Position Pin
202244	18533	Arm Shaft Bushing (back) Oil Packing (wick) for 264641
202244	18533	Arm Shaft Bushing (front) Oil Packing (wick) for 207080
202244	18535	Hook Driving Shaft (rear) Bushing (back) Oil Packing (wick) for 224111
202248	18533	Arm Cap Screw Washer
202253	18533	" Shaft Connection Belt Pulley Spring Flange, for 265109
202253	18535	Hook Driving Shaft Connection Belt Pulley Spring Flange, for 224112
202260	16140	Arm Cross Shaft Bushing Oil Packing (wick) for 265074
202260	18533	Arm Shaft Bushing (center) Oil Packing (wick) for 265048
202277	18504	Bobbin Case Opener Lever Hinge Stud Oil Packing (wick) for 265088
202277	18509	Bobbin Winder Frame Oil Packing (wick) for 259316
202277	18506	Needle Bar Rock Frame Hinge Stud Oil Packing (wick) for 210910
202277	18506	Take-up Lever Driving Stud Oil Packing (wick) for 264629
202277	18506	Vibrating Presser Bar Oil Packing (wick)
202330	18506	Needle Bar Connecting Stud Oil Packing (wick) for 265054
202400	18506	Take-up Lever Hinge Stud with 202423

NUMERICAL LIST OF PARTS

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No.	Plate	Name
202423	18506	Take-up Lever Hinge Stud Oil Packing (wick) for 202400
202478	18509	Bobbin Winder Stop Latch Trip Lever, for 259482 and 259767
202625	18502	Feed Driving Rock Shaft Stop Collar with two 200383C
202666	18506	Needle Bar Rock Frame Position Bracket
202668	18507	Needle Bar Rock Frame Slide Block, for 210920
202784	18510	Foot Lifter Lever Chain Hook, for 232365
203101	18504	Bobbin Case Opener Lever Driving Screw Stud Oil Packing (wick) for 265087
203172	18506	Needle Bar Crank Friction Washer
204592	18535	Feed Regulating Stud Spring, for 265358
207072	18537	Presser Bar Bushing (upper)
207080	18533	Arm Shaft Bushing (front) with 202244
210910	18506	Needle Bar Rock Frame Hinge Stud with 202277
210920	18507	Needle Bar Rock Frame Slide Block 202668 with 201141C, for 265373
Nos. 210956 to 210958, for 210959		
210956	18511	Thread Retainer Bracket with 200397X
210957	18511	" " Stud
210958	18511	" " Collar
210959	18511	Thread Retainer complete, Nos. 210956 to 210958, 210993 and 223844
210993	18511	Thread Retainer Sleeve, for 210959
222598	18506	Needle Bar Connecting Link Stud Oil Packing (wick) for 264667
222712	18515	Thread Lubricating Cup Oil Pad (upper) Tension Spring, for 236963
223438	18508	Tension Spring, for 264677
223655	18502	Feed Lifting Cam Oiling Felt, for 264637
223681	18535	Hook Saddle Bearing
223811	18532	Bed Slide (back) Stop
223812	18532	" " " " Spring
223844	18511	Thread Retainer Spring, for 210959
223850	18504	Hook Saddle with 200009E, for 265098
224002	18533	Arm Cap, for Machine No. 144w204
224019	18504	Hook Bushing (lower) (bronze) for 265098
224022	18504	Hook Driving Pinion Thrust Washer, for 265369
224028	18508	Thread Guide
224111	18535	Hook Driving Shaft (rear) Bushing (back) with 202244
224112	18535	Hook Driving Shaft Connection Belt Pulley with 202253 and two 201254C

NUMERICAL LIST OF PARTS

No.	Plate	Name
224139	18535	Arm Shaft Connection Belt Timing Plate
224154	18535	Feed Lifting Cam with 201220C
225004	18532	Presser Bar Spring Support Screw Washer
225368	18509	Bobbin Winder Pulley with 200380C, for 259482
225444	18509	Bobbin Winder Stop Latch, for 259482 and 259767
Nos. 225454 to 225456, for 259482 and 259767		
225454	18509	Bobbin Winder Frame Hinge Pin
225455	18509	" " " Spring
225456	18509	" " " Plunger
225458	18509	" " Stop Latch Thumb Lever, for 259482 and 259767
225459	18509	Bobbin Winder Stop Latch Thumb Lever Hinge Stud, for 259482 and 259767
225459	18509	Bobbin Winder Stop Latch Thumb Lever Joint Stud, for 259482 and 259767
225461	18534	Bobbin Winder Tension Bracket with 201499X, for 225462
225462	18534	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102, for 259482, 259767 and 265002
225498	18511	Screw Driver (7-1/4 in. long)
225554	18511	Wrench (steel)
225585	18504	Hook Saddle Screw Washer
225837	18502	Feed Lifting Cam Fork Screw Washer
227116	18532	Foot Lifter Lifting Lever Latch Spring Adjusting Collar, for 265027
227224	18532	Foot Lifter Lifting Lever Latch Collar with 201052C
228026	18534	Bobbin Winder Tension Bracket Screw Washer, for 259482, 259767 and 265002
228476	18511	Screw Driver (Bobbin Case)
232365	18510	Foot Lifter Lever Chain, 41-1/2 in. long, with two 202784, for 264534, 265031, 265084 and 265306
232719	16140	Hand Wheel Engaging Collar Pin, for 265072
236955	18515	Thread Lubricating Cup with 200059C and 201280C, for 236963
236957	18515	Thread Lubricating Cup Oil Pad (felt) for 236961 and 236963
236959	18515	Thread Lubricating Cup Oil Pad (upper) Reinforcing Plate, for 236961
236961	18515	Thread Lubricating Cup Oil Pad (upper) complete, Nos. 236957 and 236959, for 236963
236962	18515	Thread Lubricating Cup Thread Guide, for 236963

NUMERICAL LIST OF PARTS

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No.	Plate	Name
236963	18515	Thread Lubricating Cup complete, Nos. 201572X, 222712, 236955, 236961, 236962 and three 236957
237529	18535	Hook Driving Shaft (front) Bushing
238089	18508	Tension Release Lever Guide Pin, for 264674
240167	18504	Hook Driving Pinion (spiral) with 200382C and 201220C, for 265369
240171	18507	Lifting Eccentric Connection Crank with 200029E and 248821
240172	18532	Presser Bar Spring (flat)
240174	18507	Lifting Rock Shaft Bushing, for 265116 and 265351
240225	18502	Feed Driving Connection with 240226 and 240227
240226	18502	Feed Driving Connection Oiling Felt, for 240225
240227	18502	Feed Driving Connection Oiling Felt Retaining Wire, for 240225
240230	18535	Feed Driving Eccentric Adjusting Disc
240230	18533	Needle Bar Rock Frame Driving Eccentric Adjusting Disc
240231	18535	Feed Driving Eccentric Friction Gib
240231	18533	Needle Bar Rock Frame Driving Eccentric Friction Gib
240519	18535	Safety Clutch Locking Lever, for 265384
240520	18535	" " " " Connecting Link, for 265384
240522	18535	Safety Clutch Throw-in Latch Pin, for 265384
240536	18535	Safety Clutch Locking Lever Hinge Stud, for 265384
240537	18535	Safety Clutch Locking Lever Spring Hinge Stud, for 265384
241535	18537	Presser Bar Bushing (lower)
248251	18504	Bobbin Case Opener Lever Link, for 265369
248423	18535	Feed Regulating Stud Cotter Pin, for 265358
248423	18535	Hook Driving Shaft Lock Stud Cotter Pin, for 265368
248425	18535	Hook Driving Shaft Lock Stud Spring, for 265368
248821	18507	Lifting Eccentric Connection Crank Oil Packing (wick) for 240171
259316	18509	Bobbin Winder Frame with 202277 and 259660, for 259482 and 259767
259428	18509	Bobbin Winder Brake (leather) for 259482 and 259767
259429	18509	Bobbin Winder Brake Clamp, for 259482 and 259767

NUMERICAL LIST OF PARTS

No.	Plate	Name
259435	18509	Bobbin Winder Bobbin Holder with 201188C, for 259482 and 259767
259436	18509	Bobbin Winder Spindle, for 259482 and 259767
259461	18509	Bobbin Winder Pulley with 200380C, for 259767
259481	18509	Bobbin Winder and Tension Bracket Base, for 259482
259482	18509	Bobbin Winder, for 264645 complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225368, 225444, 225454 to 225456, 225458, 225462, 228026, 259316, 259428, 259429, 259435, 259436, 259481, two each 225459 and wood screws 3/4 in., No. 12, R. H. B., for Machine No. 144w204
259660	18509	Bobbin Winder Frame Oil Well Washer, for 259316
259767	18509	Bobbin Winder, for 264645 (for "V" belt drives) Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225444, 225454 to 225456, 225458, 225462, 228026, 259316, 259428, 259429, 259435, 259436, 259461, 259777, two each 225459 and wood screws 3/4 in., No. 12, R. H. B., for Machine No. 144w204
259777	18509	Bobbin Winder and Tension Bracket Base, for 259767
260628	16147	Bobbin Winder Bracket Screw Washer, for 265047
264503	18535	Arm Shaft Connection Belt Timing Collar with 200383C and 200398C
264518	18532	Foot Lifter Lifting Lever Pin, for 264606 and 265011
264529	15312	Foot Lifter Lever, for 264534
		Nos. 264531 to 264533, for 264534
264531	18510	Starting Treadle with two 356C, also for 265031, 265084 and 265306
264532	15312	Starting Treadle Shaft
264533	15312	" " " Lever with three 356C, also for 265031
264534	15312	Foot Lifter and Starting Treadle complete, for use when operator sits at the right of needle, Nos. 232365, 264529, 264531 to 264533, 265385 and two 264539, for Machine No. 144w204
264539	18510	Starting Treadle Stand with two wood screws 1 in., No. 12, for 264534, 265031, 265084 and 265306
264603	18532	Bed Slide (back)

NUMERICAL LIST OF PARTS

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No.	Plate	Name
264604	18532	Bed Slide (front)
264606	18532	Foot Lifter Lifting Lever with 264518, for Machine No. 144w204
264607	18507	Lifting Bell Crank
264608	18507	" " " Link
264609	18533	" Eccentric with 200382C and 200398C
264610	18507	Lifting Eccentric Connection
264611	18537	" Presser Foot, for 264613 and 264614
264613	18506	Vibrating Presser Foot, 23 needle hole, with 200086F, for 264611, for use with thread larger than No. 12
264614	18506	Vibrating Presser Foot, 30 needle hole, with 200086F, for 264611
264615	18507	Lifting Rock Shaft with 201524E and 350172C
264617	18506	Needle Bar Connecting Link
264620	18506	" " Rock Frame
264625	18537	Presser Bar Lifting Bracket with 200032E
264626	18537	Presser Bar Position Guide
264627	18537	" " " " Lever with 200086F
264629	18506	Take-up Lever Driving Stud with 202277
264630	18506	Vibrating Presser Bar
264631	18507	" " " Connecting Link
264633	18502	Feed Bar
264634	18502	" " Crank with 200363AL and 200396C
264637	18502	Feed Lifting Cam Fork with 200173D and 223655
264641	18533	Arm Shaft Bushing (back) with 202244
264644	18535	Bed Block (for Hook Saddle)
264645	18503	Bobbin
Nos. 264648 to 264650, for 265090		
264648	18503	Bobbin Case Latch Plunger
264649	18503	" " " Spring
264650	18503	" " Oiling Felt
264667	18506	Needle Bar Connecting Link Stud with 222598, for 265111
264674	18508	Tension Bracket with 200061C, 238089 and 350392C, for 264677
264675	18508	Tension Release Lever, for 264677
264676	18537	" " " Rod
264677	18508	Tension Bracket complete, Nos. 1560C, 32572, 200132E, 200309E, 201535E, 223438, 264674, 264675, 264678, 264681 to 264684, 264695, 265077, 265331, 265334, two 2102 and four 200583X
264678	18508	Thread Controller Disc, for 264677

NUMERICAL LIST OF PARTS

No.	Plate	Name
		Nos. 264681 to 264684, for 264677
264681	18508	Thread Controller Spring Stud with 201052C
264682	18508	Thread Controller Stud
264683	18508	" " Thread Guide
264684	18508	" Guide (upper)
264687	16134	Feed Dog, 38 elongated needle hole, for needle sizes 25 and 26, for 264693
264690	18537	Presser Bar with 200074F
264693	16134	Throat Plate, for 264687 and 265100
264694	18512	Drip Pan with six 3/4 in. wire nails, for Machine No. 144w204
264695	18508	Tension Release Plunger, for 264677
264699	18532	Foot Lifter Lifting Lever Latch, for Machine No. 144w204
264708	18533	Needle Bar Rock Frame Regulating Stud
264709	18533	" " " " " "
		Cap with 200364C
264719	18533	Needle Bar Rock Frame Regulating Stud Spring
265001	18534	Arm Cap, for 265002
265002	18534	Arm Cap and Tension Bracket complete, Nos. 792D, 225462, 228026 and 265001, for Machine No. 144w304
265003	18533	Arm Cover
265005	18533	" Side Cover (back)
265006	18533	" " " " Gasket
265011	16146	Foot Lifter Lifting Lever with 264518, for Machine No. 144w304
265012	18532	Foot Lifter Lifting Lever Hinge Stud
265013	16146	" " " " Latch, for Machine No. 144w304
265014	18532	Foot Lifter Lifting Lever Latch Handle with two 201052C
265015	18532	Foot Lifter Lifting Lever Latch Spring
265022	16147	Bobbin Winder Bracket, for 265047
		Nos. 265023 to 265025, for 265026
265023	16147	Bobbin Winder Spindle
265024	16147	" " Stop Latch
265025	16147	" " " " Hinge Pin
265026	16147	Bobbin Winder complete, Nos. 2269, 41441, 41894, 41896, 41897, 41899, 43270, 265023 to 265025 and two 4784, for 265047
265027	18532	Foot Lifter Lifting Lever Latch Spring Adjusting Collar 227116 with 201052C
265028	18516	Drip Pan with six 3/4 in. wire nails, for Machine No. 144w304
265029	16148	Starting Treadle Shaft, for 265031
265030	16148	Foot Lifter Lever, for 265031

NUMERICAL LIST OF PARTS

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No.	Plate	Name
265031	16148	Foot Lifter and Starting Treadle complete, for use when operator sits at the right of the needle, Nos. 232365, 264531, 264533, 265029, 265030, 265385 and two 264539, for Machine No. 144w304
265032	18535	Safety Clutch Hook Driving Shaft Position Collar with two 201254C, for 265384
265045	18535	Hook Driving Shaft Lock Stud Socket, for 265368
265047	16147	Bobbin Winder and Bracket complete, Nos. 260628, 265022, 265026, 350030E and three 894D, for Machine No. 144w304
265048	18533	Arm Shaft Bushing (center) with 202260
265051	18535	Safety Clutch Throw-in Latch Spring, for 265384
265053	18535	Hook Driving Gear (spiral) with 201254C and 201421C
265054	18506	Needle Bar Connecting Stud with 202330 and two 200086C
265057	18535	Safety Clutch Throw-in Latch, for 265384
265060	18532	Presser Bar Spring (auxiliary)
265066	18504	Bobbin Case Opener, for 265369
		Nos. 265067 to 265071, for 265072
265067	16140	Hand Wheel
265068	16140	" " Disengaging Spring
265069	16140	" " " " Plunger
265070	16140	" " Engaging Collar
265071	16140	" " " Plate
265072	16140	Hand Wheel complete, Nos. 201054F, 232719, 265067, 265070, 265071, 265073 to 265075, 350419X, three each 265068, 265069 and four 200577AL, for Machine No. 144w304
		Nos. 265073 to 265075, for 265072
265073	16140	Arm Cross Shaft
265074	16140	" " " Bushing with 202260
265075	16140	" " " Gear with 200382C and 201220C
265077	18508	Thread Controller Spring Stop, for 264677
265078	18532	Foot Lifter Lifting Lever Spring
265079	18506	Needle Bar with 200112F, 201334X and 265120
		Nos. 265080 to 265082, for 265084
265080	16149	Foot Lifter Lever
265081	16149	Starting Treadle Shaft
265082	18510	" " " Lever with two 356C, also for 265306

NUMERICAL LIST OF PARTS

No.	Plate	Name
265084	16149	Foot Lifter and Starting Treadle complete, for use when operator sits in front of the needle, Nos. 232365, 264531, 265080 to 265082, 265106, 265385 and two 264539, for Machine No. 144w304
*265086	-----	Bobbin Case, for 265090
265087	18504	" " Opener Lever with 201349C, 201542C and 203101, for 265369
265088	18504	Bobbin Case Opener Lever Hinge Stud with 202277, for 265369
265090	18503	Bobbin Case complete, Nos. 200597F, 200983F, 202056, 264648 to 264650, 265086, 265105 and 265115, for 265361
265094	18504	Hook Bushing (upper) (bronze) for 265098 Nos. 265095 to 265097, for 265360
265095	18503	Hook Gib Section (long)
265096	18503	" " " (short)
265097	18503	" Needle Guard
265098	18504	" Saddle 223850 with 200364C, 200446C, 224019 and 265094, for 265369
265100	16134	Feed Dog, 30 elongated needle hole, for needle size 27, for use with thread larger than No. 12, for 264693
265102	18535	Safety Clutch Locking Lever Spring, for 265384
265105	18503	Bobbin Case Tension Spring, for 265090
265106	18510	Starting Treadle Support with two wood screws 1 in., No. 12, for 265084 and 265306
265109	18533	Arm Shaft Connection Belt Pulley with 200327C, 200342C and two 202253
265111	18506	Needle Bar Crank with 200335C, 200374C, 200388C, 200425C and 264667
265115	18503	Bobbin Case Latch, for 265090 Nos. 265116 to 265119, for Machine No. 144w304
*265116	-----	Arm with two 240174
265117	18534	" Shaft
*265118	-----	Bed
265119	18536	Hook Driving Shaft (rear)
265120	18506	Needle Bar Thread Guide, for 265079
265121	18533	Arm Shaft Connection Belt (reinforced neoprene)
265214	18533	Balance Wheel (belt groove 6-3/4 in. diam.) with two 200039C

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No.	Plate	Name
265215	18534	Hand Wheel Driving Gear with two 350474C, for Machine No. 144w304
265304	18510	Foot Lifter Lever, for 265306
265305	18510	Starting Treadle Shaft, for 265306
265306	18510	Foot Lifter and Starting Treadle complete, for use when operator sits in front of needle, Nos. 232365, 264531, 265082, 265106, 265304, 265305, 265385 and two 264539, for Machine No. 144w204
265307	18532	Bed Hinge Connection
265308	18506	Take-up Lever
265310	18533	Arm Cross Shaft Bushing Hole Plug, for Machine No. 144w204
265318	18532	Face Plate
265331	18508	Thread Controller Spring, for 264677
265334	18508	" Guide (lower) for 264677
265335	18508	" Retainer Bracket Arm
265336	18508	" Guide (lower)
*265351	-----	Arm with two 240174, for Machine No. 144w204
265352	18533	Arm Shaft, for Machine No. 144w204
265353	18533	" Side Cover (front)
*265354	-----	Bed, for Machine No. 144w204
265355	18502	Feed Driving Rock Shaft
265356	18535	" Regulating Stud, for 265358
265357	18535	" " " Socket, for 265358
265358	18535	Feed Regulating Stud complete, Nos. 204592, 248423, 265356 and 265357
*265359	18503	Hook, for 265360
265360	18503	" 265359 with 265095 to 265097, two 200583X and four 201253F, for 265361
265361	18503	Hook and Bobbin Case complete, Nos. 265090 and 265360, for 265369
265362	18535	Hook Driving Shaft (front)
265363	18535	" " " (rear) for Machine No. 144w204
265364	18535	Hook Driving Shaft (rear) Bushing (front)
265365	18535	Hook Driving Shaft Connecting Yoke with two 201254C
265366	18535	Hook Driving Shaft Lock Ratchet with 200354C and 200362C
265367	18535	Hook Driving Shaft Lock Stud, for 265368
265368	18535	Hook Driving Shaft Lock Stud complete, Nos. 248423, 248425, 265045 and 265367

NUMERICAL LIST OF PARTS

No.	Plate	Name
265369	18504	Hook Saddle complete, Nos. 200118D, 200387C, 200403C, 224022, 240167, 248251, 265066, 265087, 265088, 265098 and 265361
265370	18535	Feed Driving Eccentric
265370	18533	Needle Bar Rock Frame Driving Eccentric
265371	18535	Feed Driving Flange with 200333C, 200346C, two each 200369C and 350101AL
265371	18533	Needle Bar Rock Frame Driving Flange with 200333C, 200346C, two each 200369C and 350101AL
265372	18533	Needle Bar Rock Frame Regulating Stud Sleeve
265373	18507	Needle Bar Rock Frame Rock Shaft with 200387C and 210920
265374	18507	Needle Bar Rock Frame Rock Shaft Crank with 200019E
265375	18507	Needle Bar Rock Frame Rock Shaft Crank Connection
265376	18507	Needle Bar Rock Frame Rock Shaft Sleeve
265379	18502	Feed Driving Rock Shaft Crank with 200019E
265380	18535	Feed Driving Eccentric Adjusting Disc Spring
265380	18533	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring
265381	18535	Feed Driving Eccentric Adjusting Disc Spring Collar with 200382C and 200917C
265381	18533	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar with 200382C and 200917C
265382	18537	Presser Bar Spring Bracket with 200069C
265383	18535	Safety Clutch Flange with two 200364C, for 265384
265384	18535	Safety Clutch complete, Nos. 240519, 240520, 240522, 240536, 240537, 265032, 265051, 265057, 265102 and 265383
265385	18510	Foot Lifter Treadle with two 356C, for 264534, 265031, 265084 and 265306
350030E	16147	Bobbin Winder Bracket Screw, for 265047
350101AL	18535	Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw, for 265371
350101AL	18533	Needle Bar Rock Frame Driving Eccentric Friction Gib Adjusting Screw Set Screw, for 265371
350132X	18533	Arm Side Cover (front) Screw

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No.	Plate	Name
350172C	18507	Lifting Bell Crank Link Screw Stud, for 264615
350172C	18507	Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw
350381C	18532	Presser Bar Spring Regulating Screw
350392C	18508	Tension Stud, for 264674
350393C	18502	Feed Bar Hinge Screw (driving)
350419X	16140	Arm Cross Shaft Gear Adjusting Screw, for 265072
350419X	18533	Balance Wheel Adjusting Screw
350451C	18535	Hook Saddle Bearing Set Screw
350452C	16140	Arm Cross Shaft Bushing Set Screw, for Machine No. 144w304
350452E	18506	Take-up Lever Hinge Stud Set Screw
350474C	18534	Hand Wheel Driving Gear Set Screw, for 265215
350495E	18502	Feed Lifting Cam Fork Screw

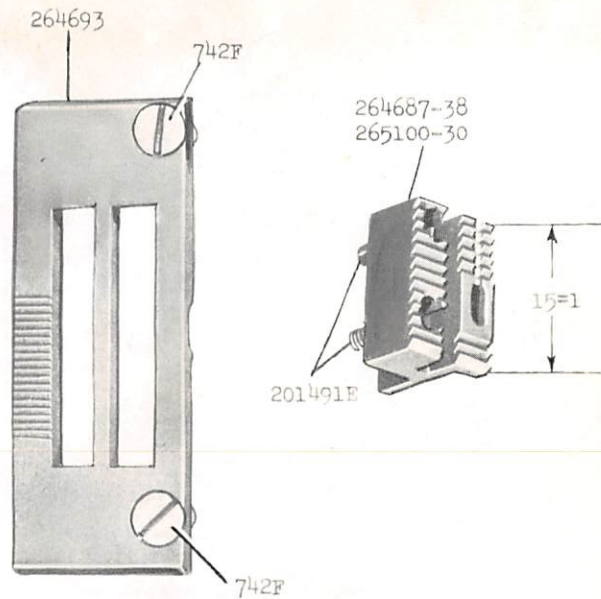
Genuine "SINGER" Needles should be used
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These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO"

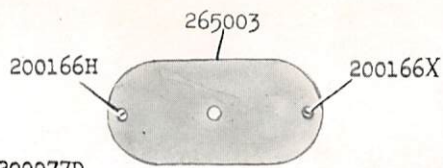
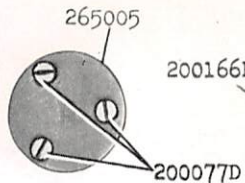
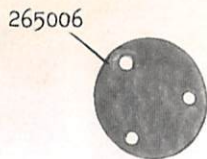
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Needles in Containers marked
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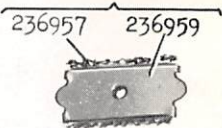


16134

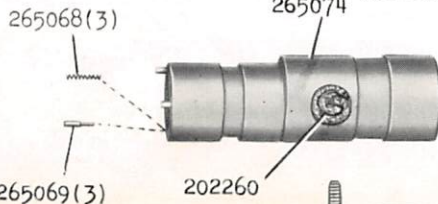
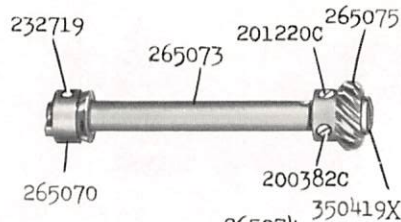
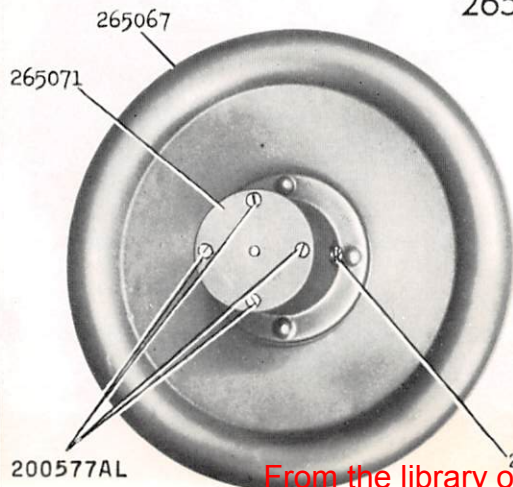


236963

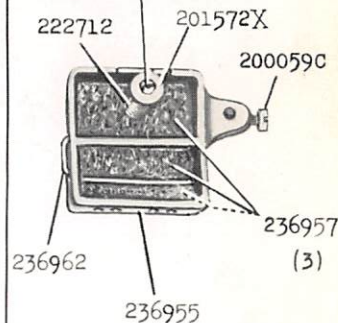
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265072



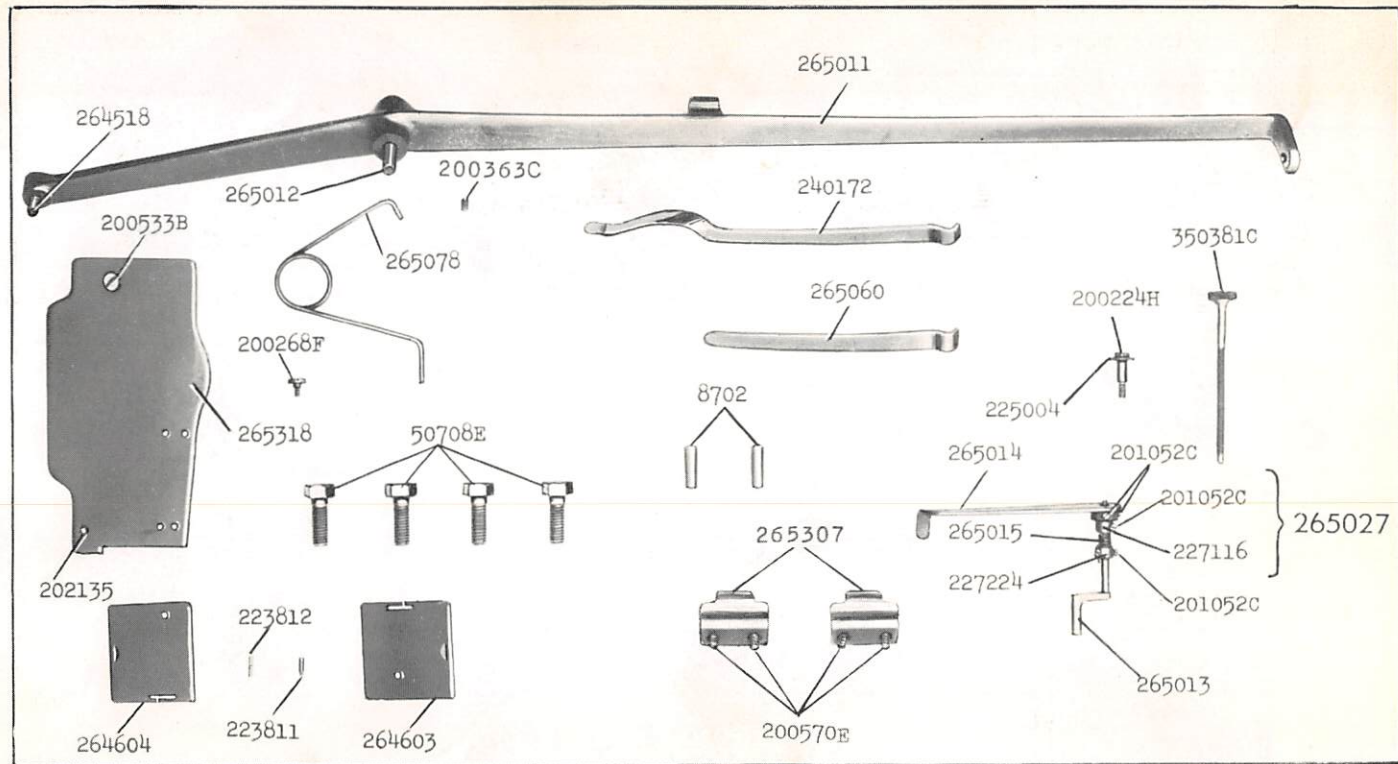
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350452C

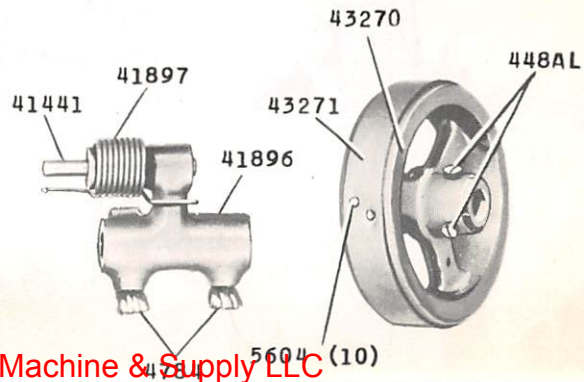
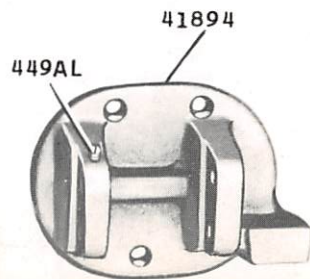
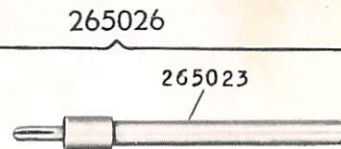
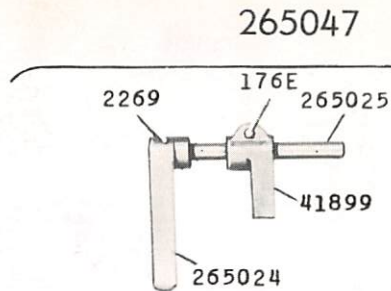
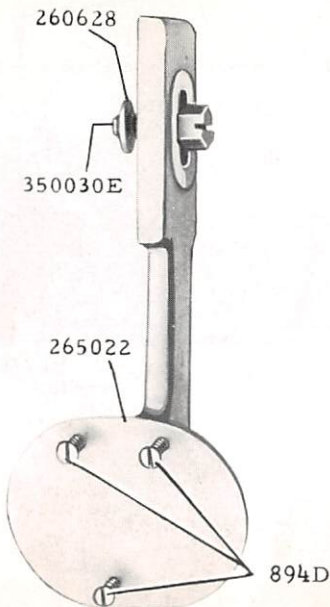
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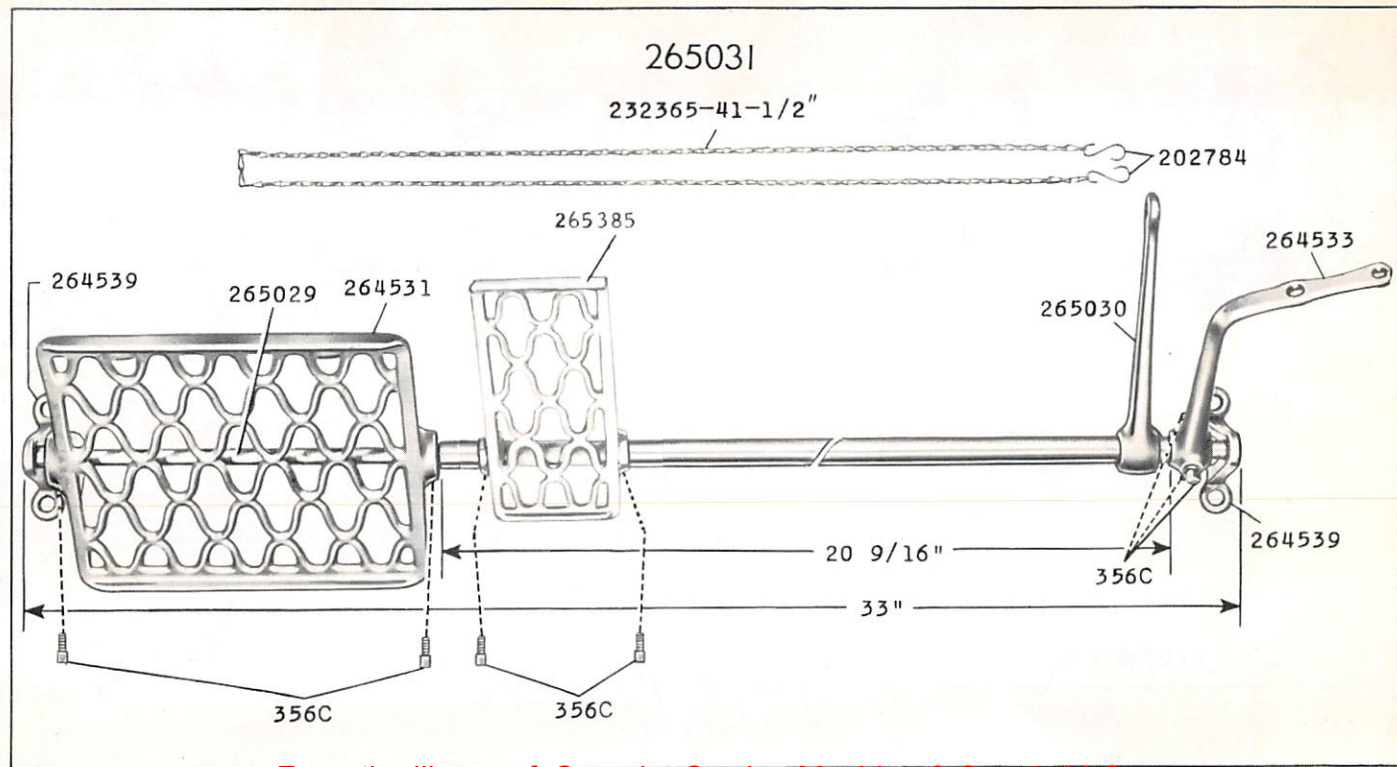


16146 - 1/5

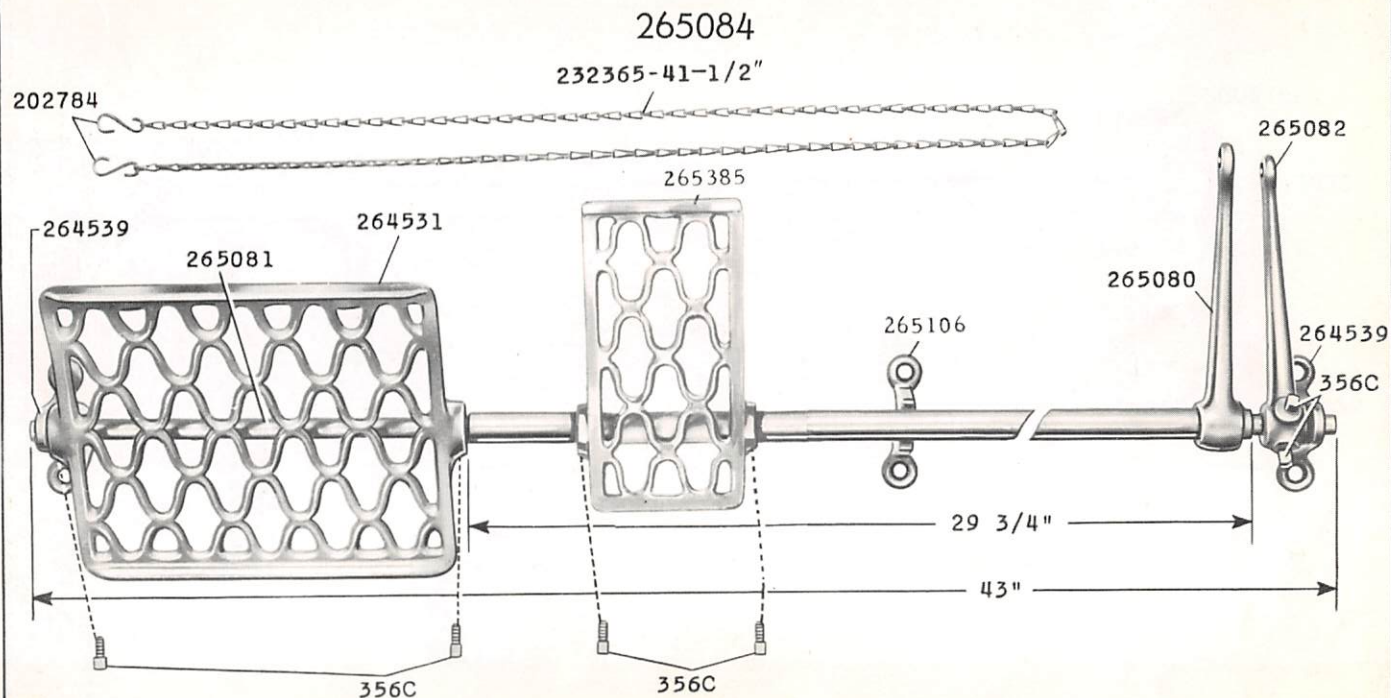
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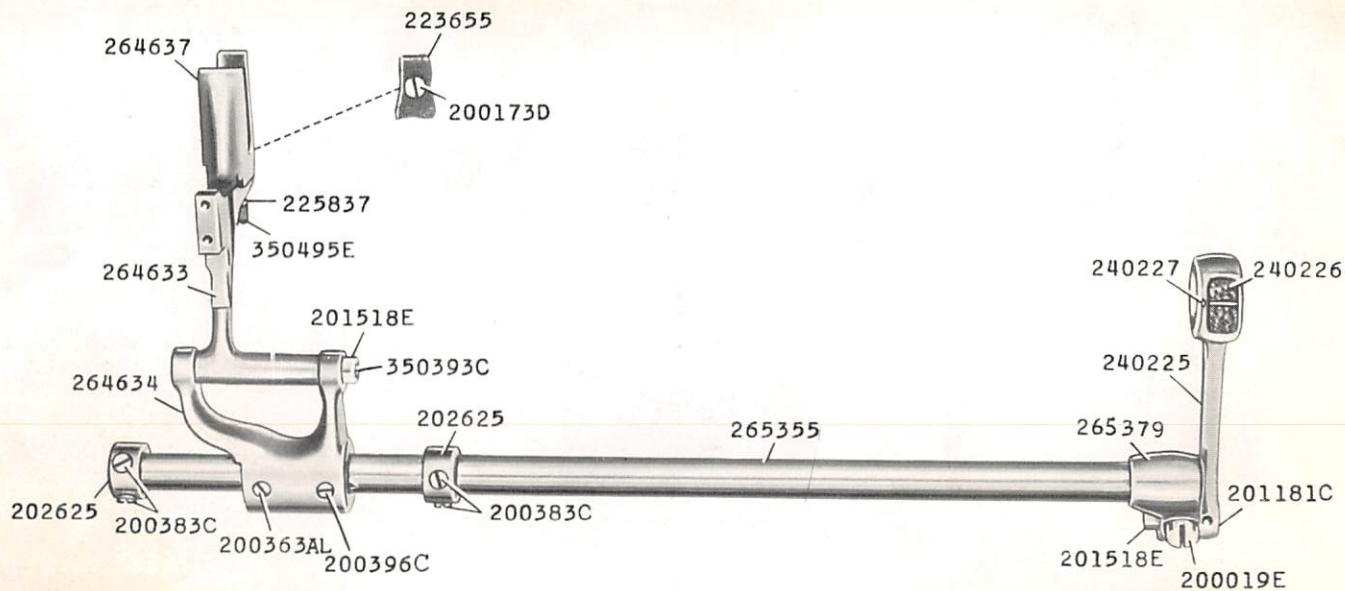


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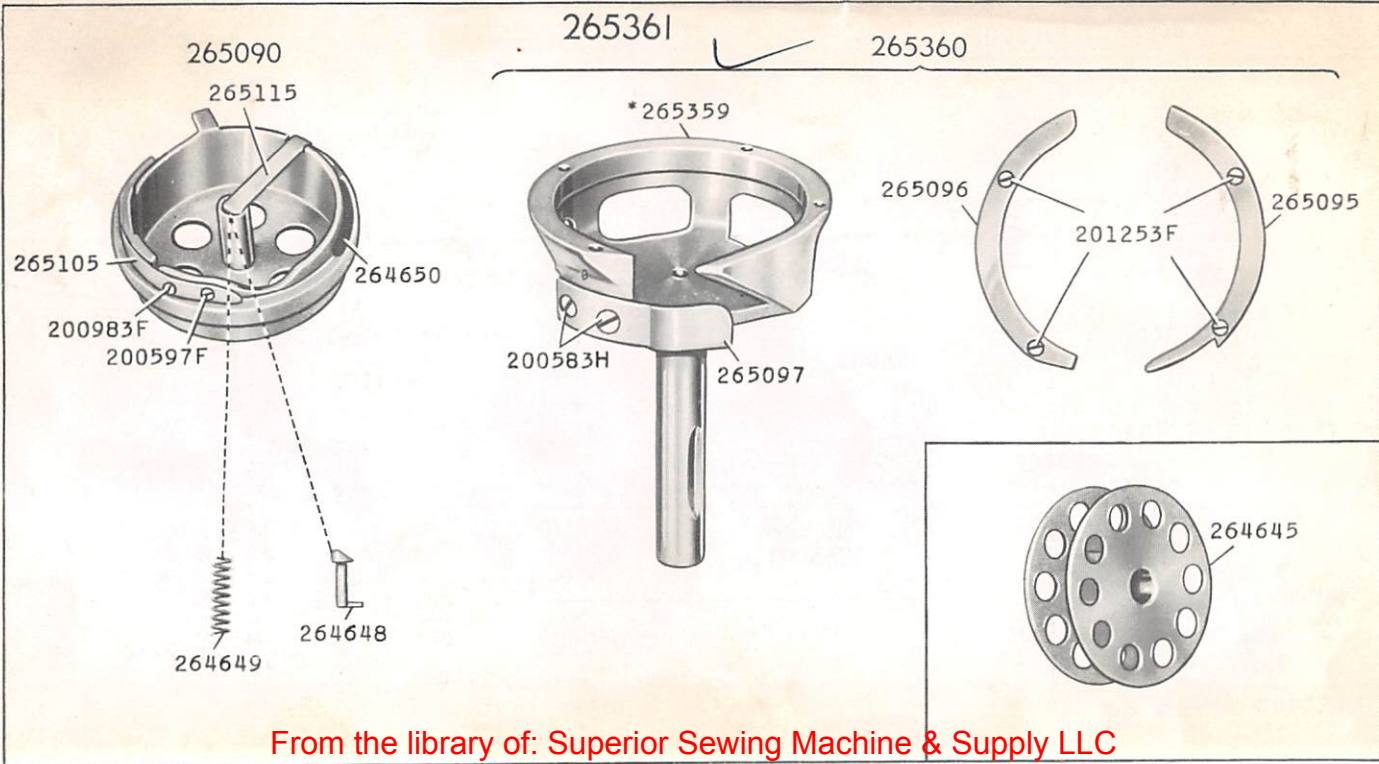
From the library of: Superior Sewing Machine & Supply LLC

16149 - 1/5



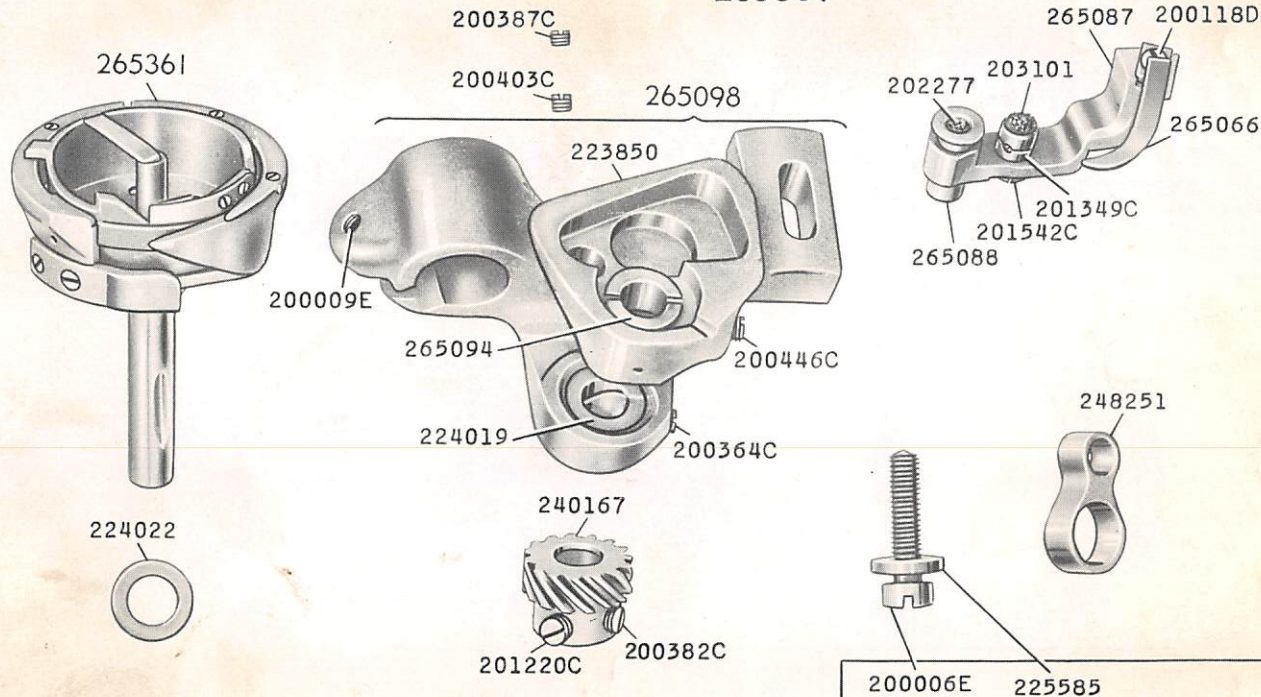
18502 - 3/8

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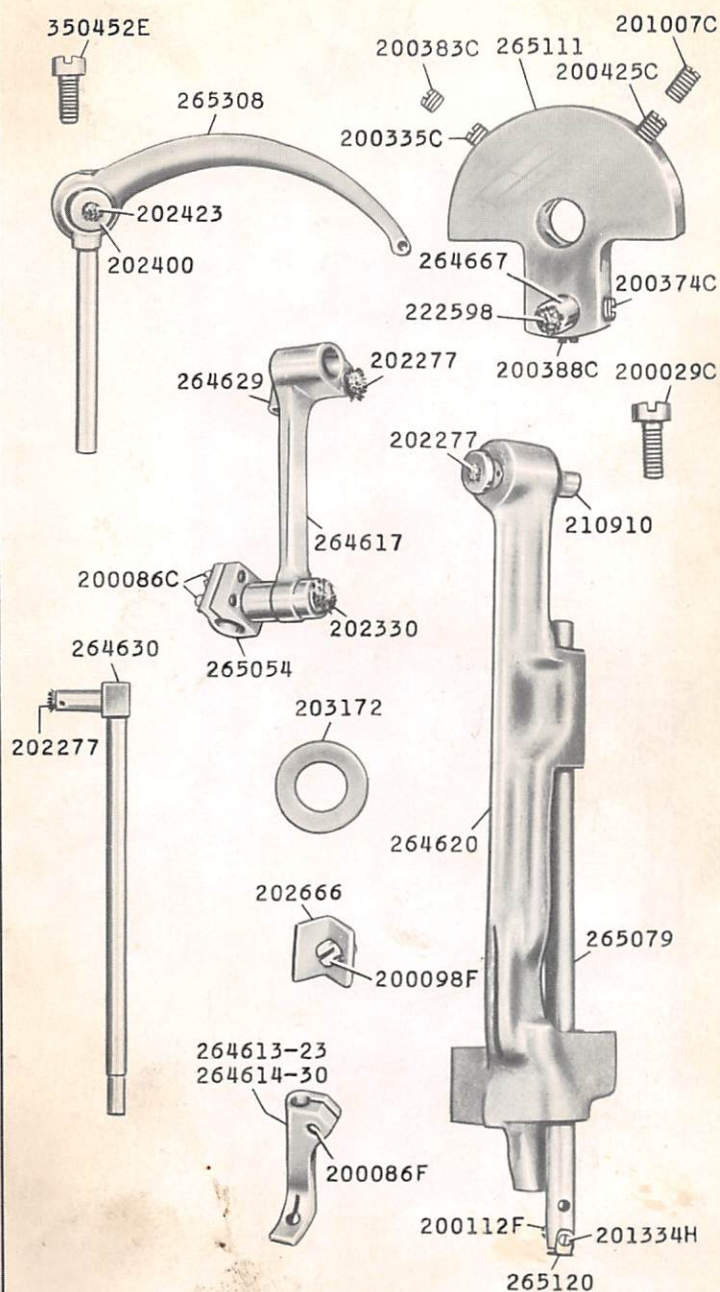
18503 - 3/4

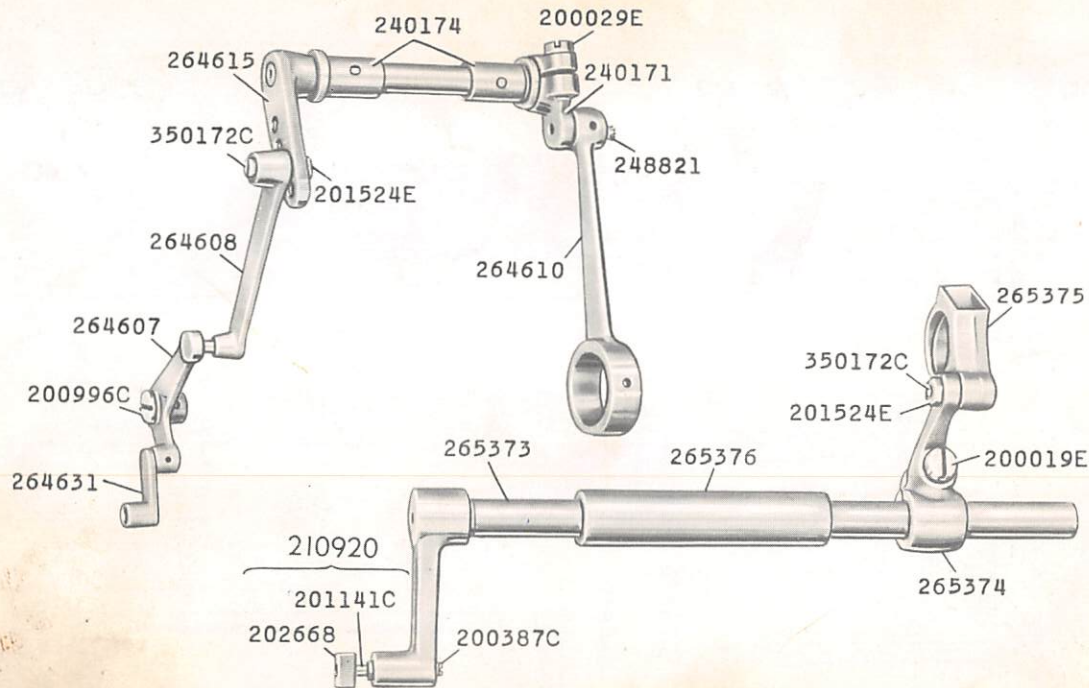
265369



18504 5/8

18506 - 1/2





18507 - 3/8

264677

1560C



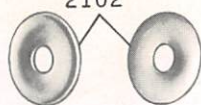
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32572



2102



264695



264682



264678

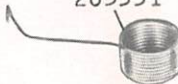


264681



201052C

265331



200159F

238089

350392C

200583H

265334

264684

200309E

264675

200583H

264674

264683

201535E

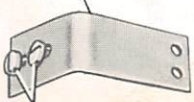
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265077

200132E

200126F

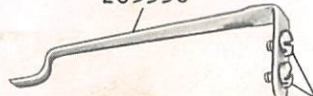
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224028



265336



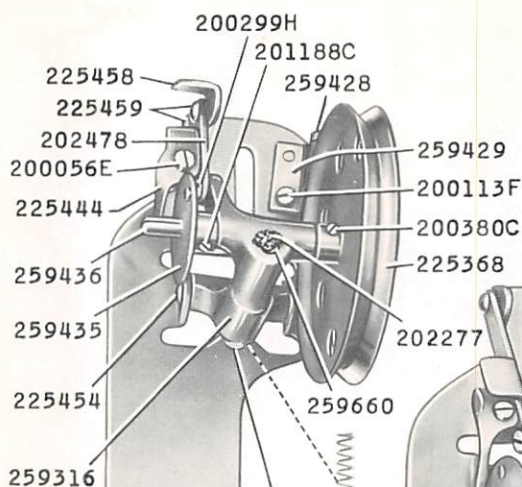
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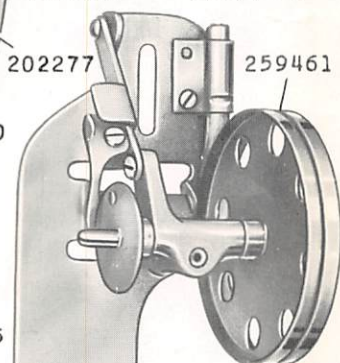
18508 - 1/2

18509 - 3/8

259482



259767



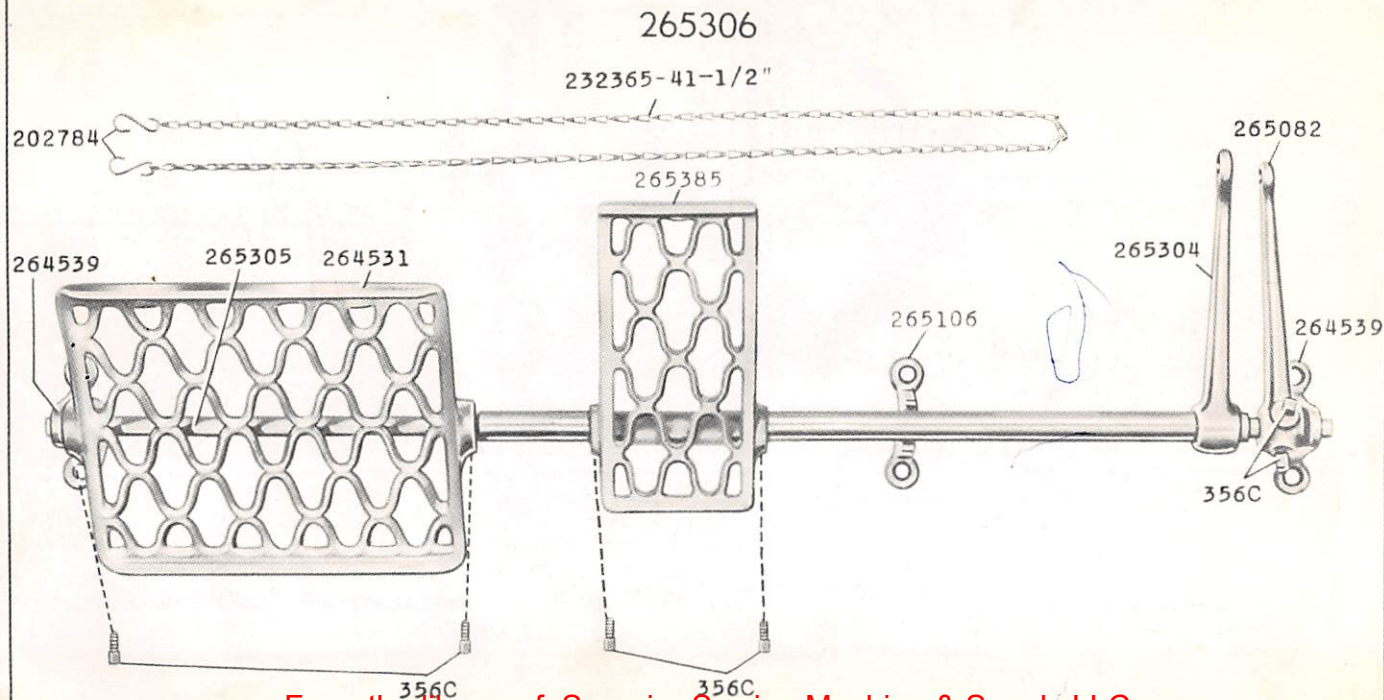
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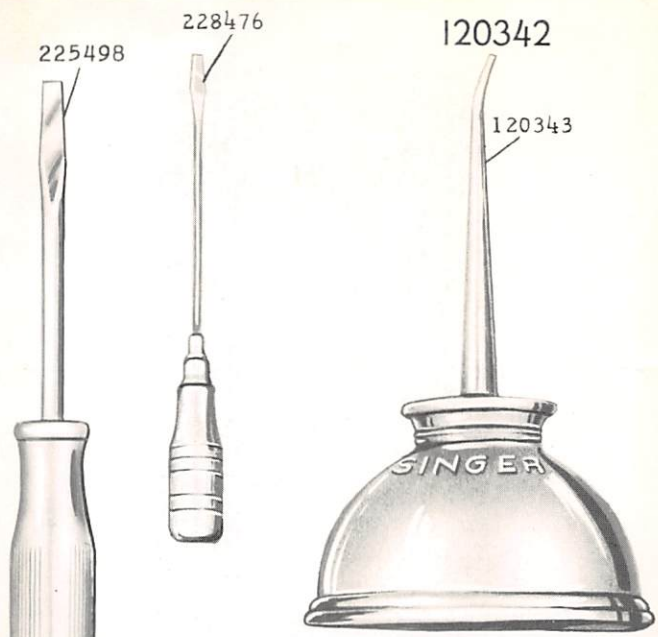
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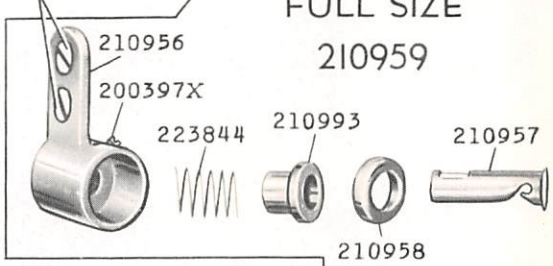
18510 - 1/5

18511 - 1/2



200583X

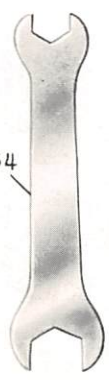
FULL SIZE
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41400

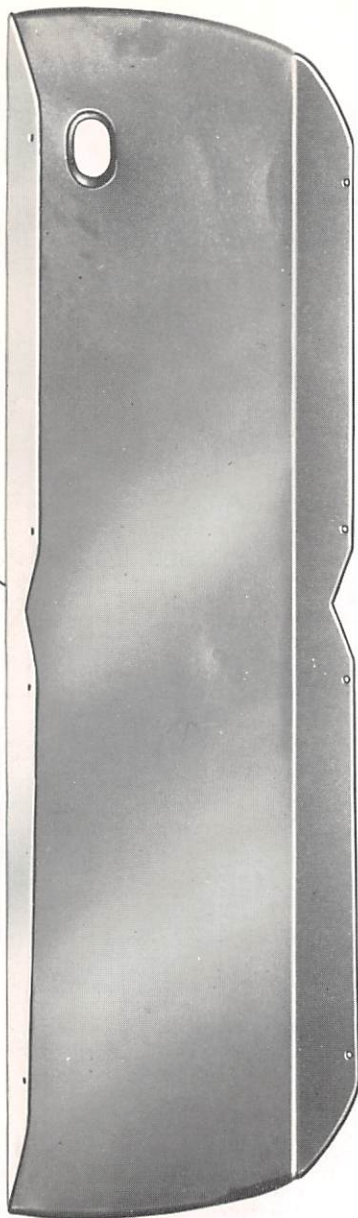


225554



18512 - 1/4

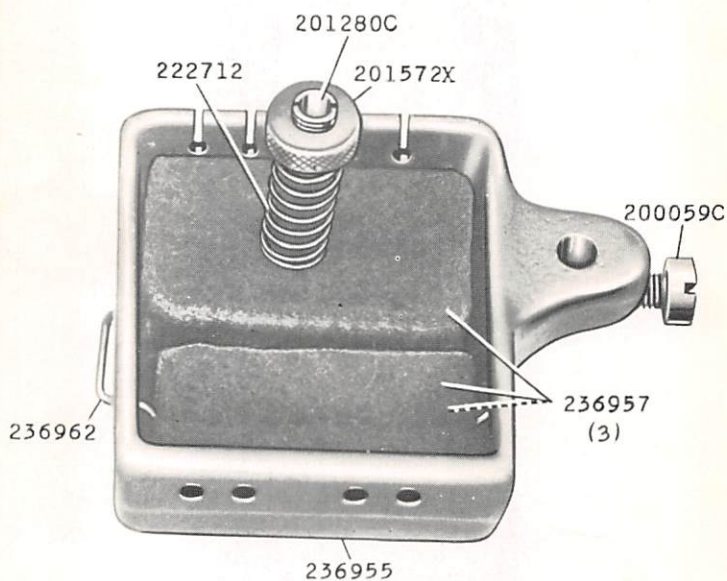
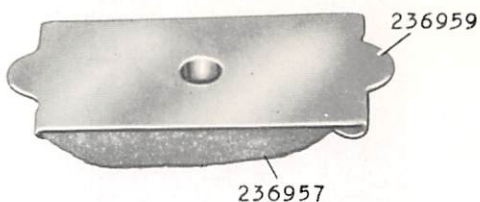
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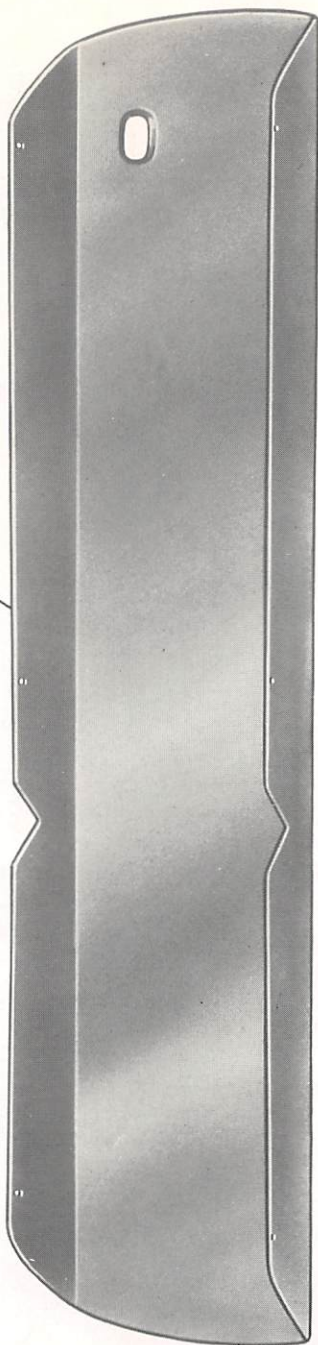
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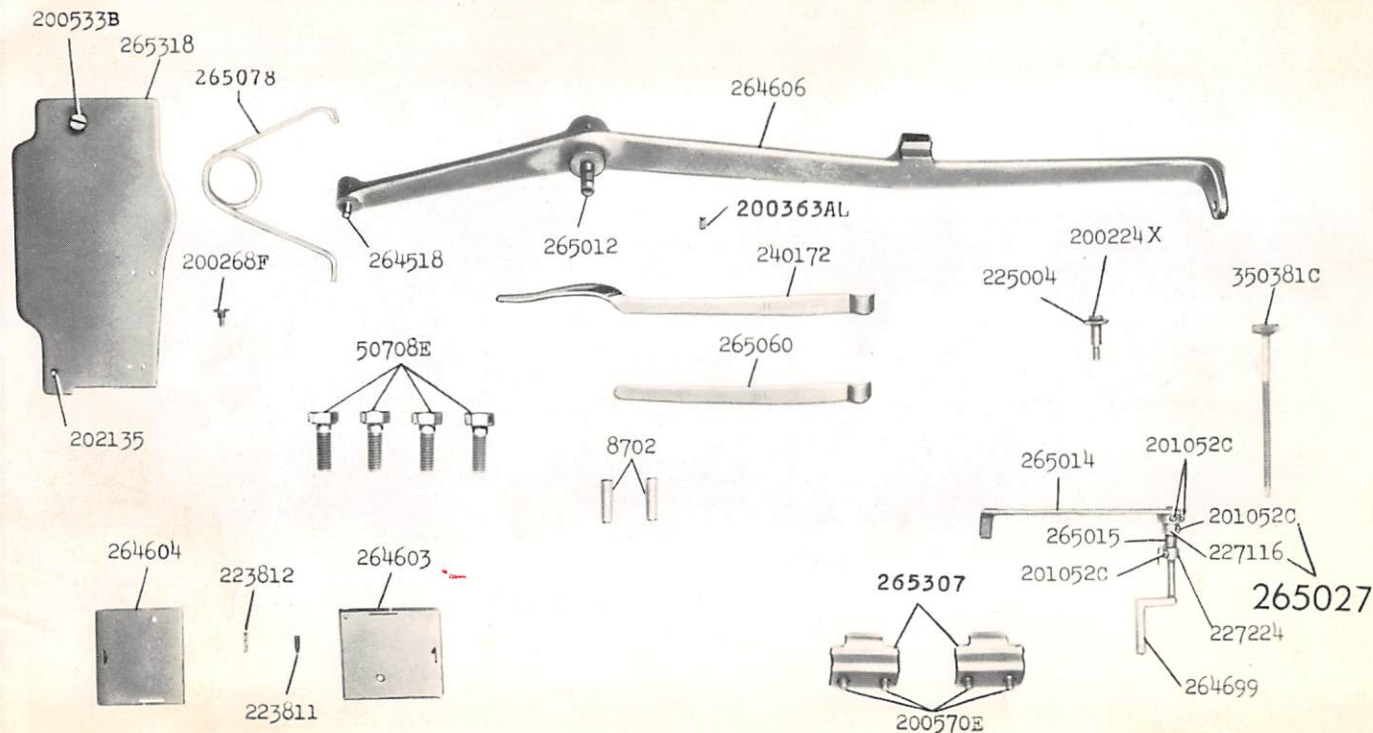
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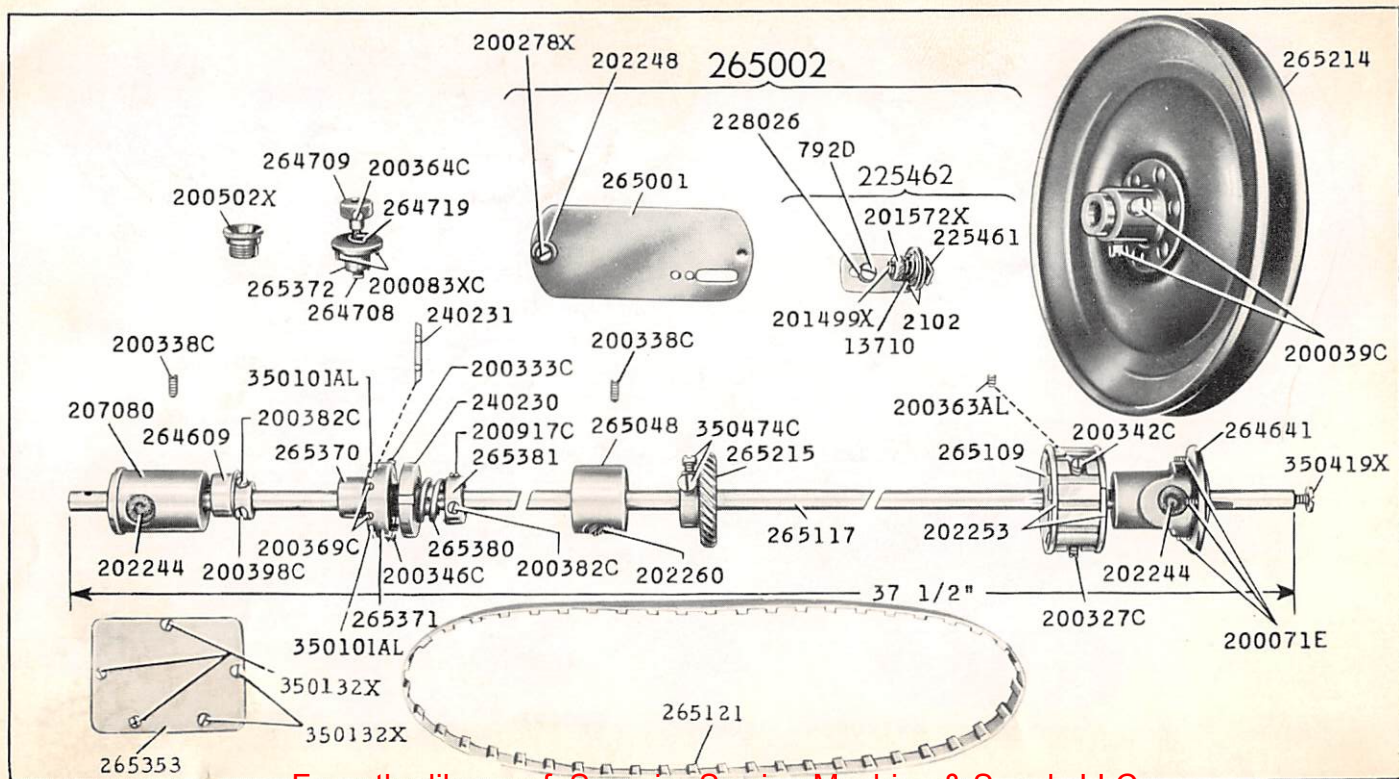


18516 - 1/5

265028

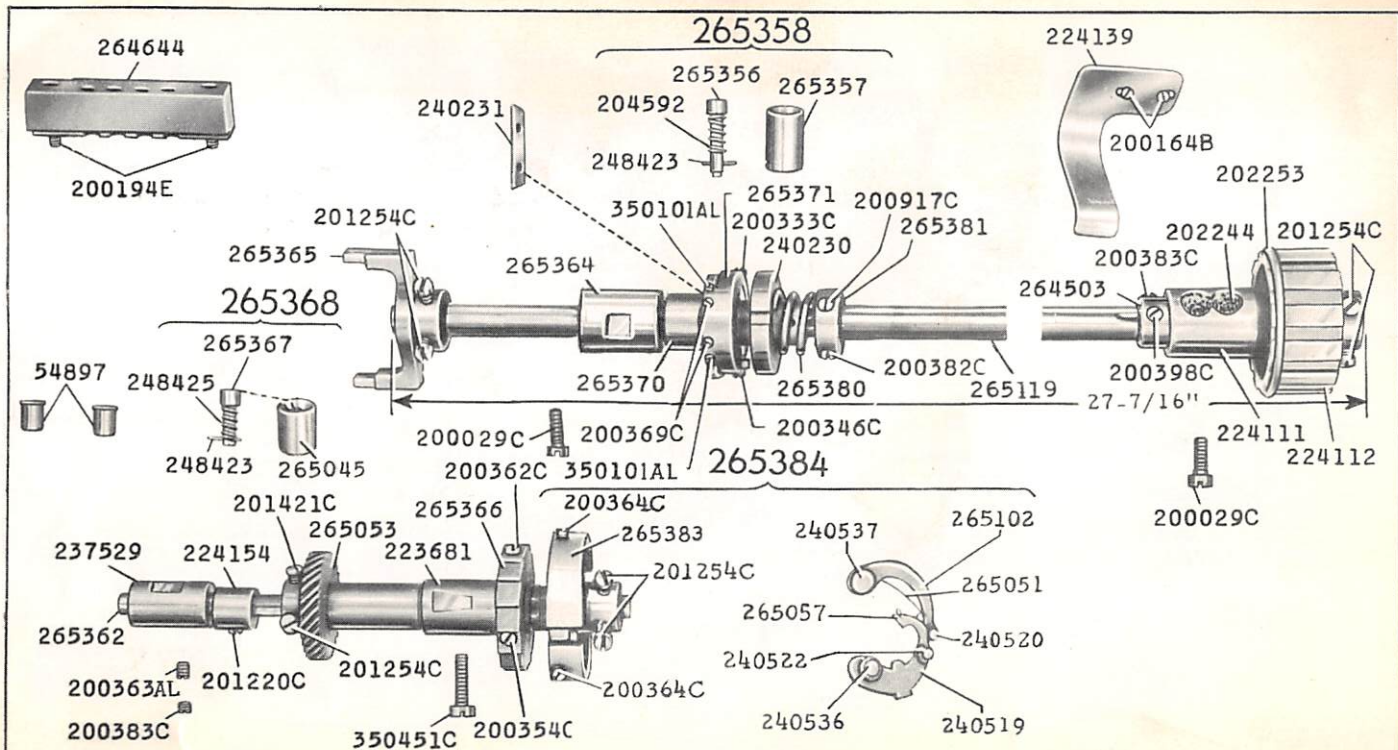






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Exploded view diagram of a mechanical assembly. The components are labeled with part numbers:

- 200352C (Spring)
- 207072 (Cylindrical component)
- 264690 (Long vertical shaft)
- 264627 (L-shaped bracket)
- 200086F (Pin)
- 264626 (Cylindrical component with slots)
- 200352C (Spring)
- 200975F (Bolt)
- 264676 (Long horizontal rod)
- 264625 (L-shaped bracket)
- 200032E (Pin)
- 200069C (Pin)
- 265382 (Bracket)
- 264611 (Curved bracket)
- 200352C (Spring)
- 241535 (Cylindrical component)
- 200074F (Pin)

SINGER Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2



